

# Material Development and 30-ton WbLS Demonstrator at BNL

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AAP, The Guildhall York, September 18-21, 2023



Engineering, technical and project supports for 1T & 30T Prototypes



Ton-scale production and purification facilities



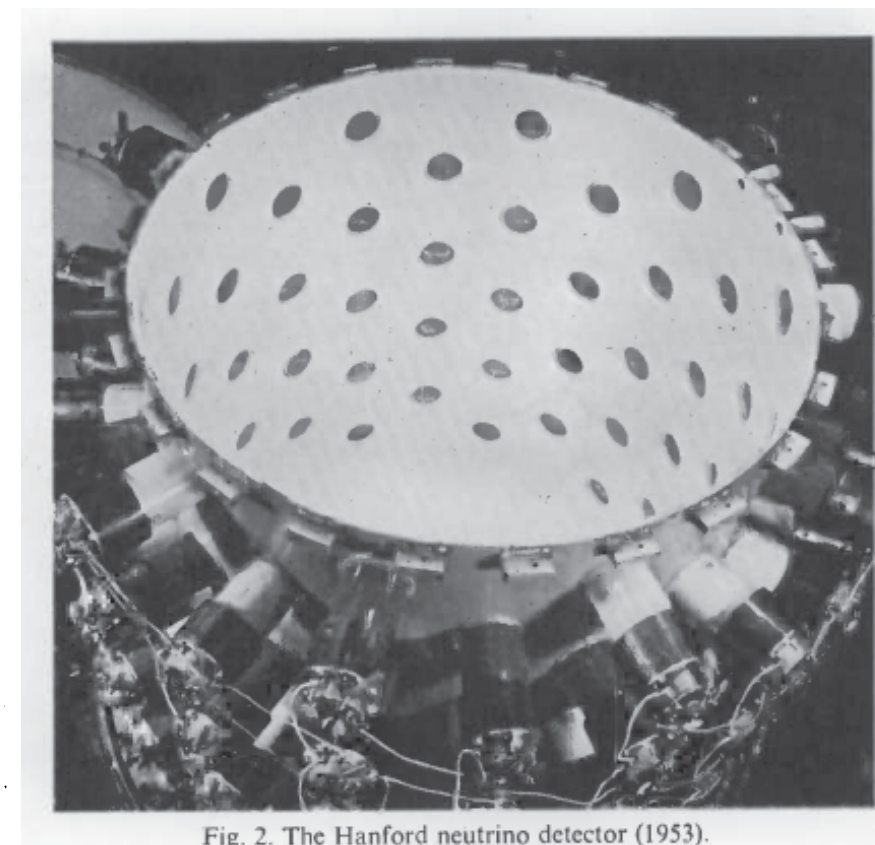
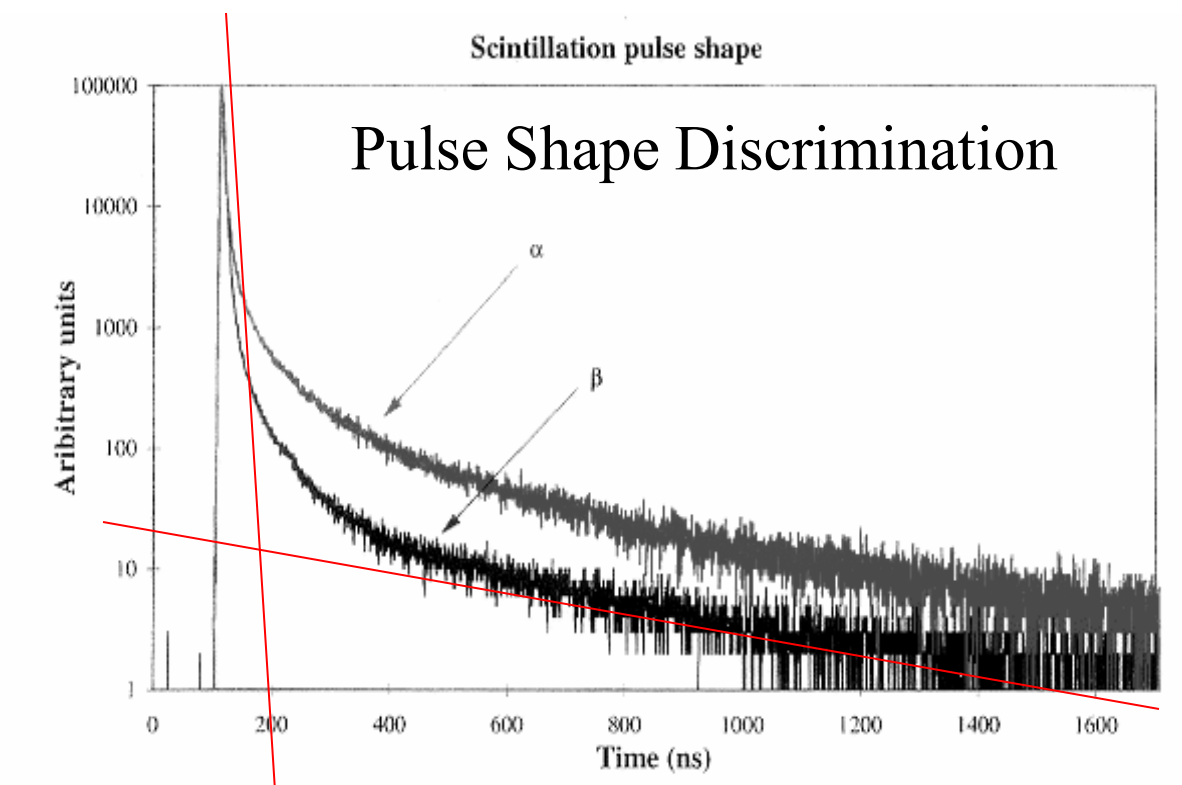
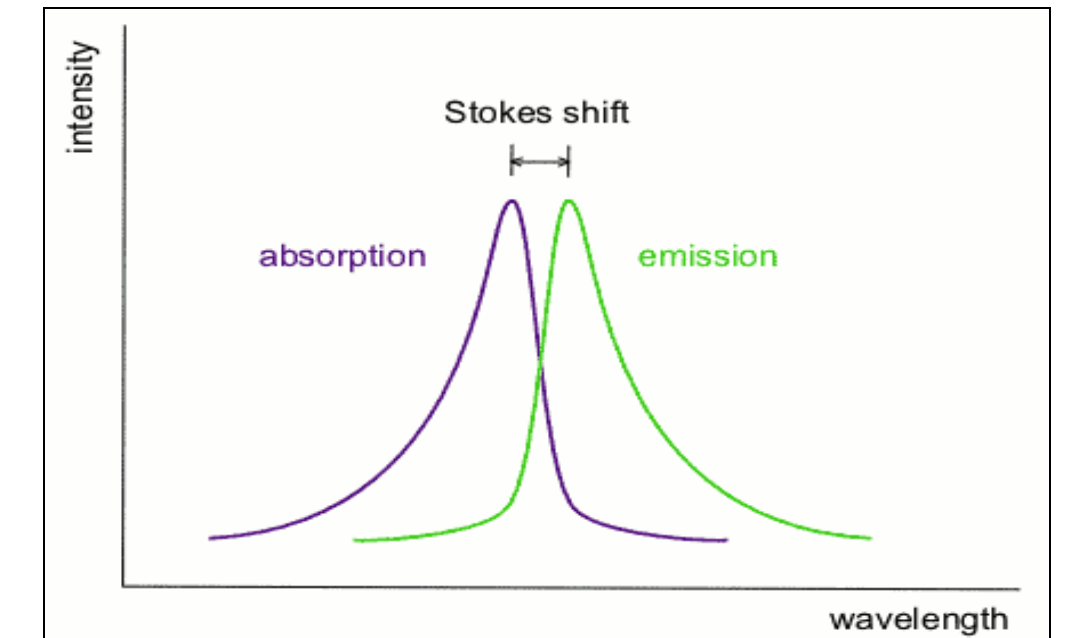
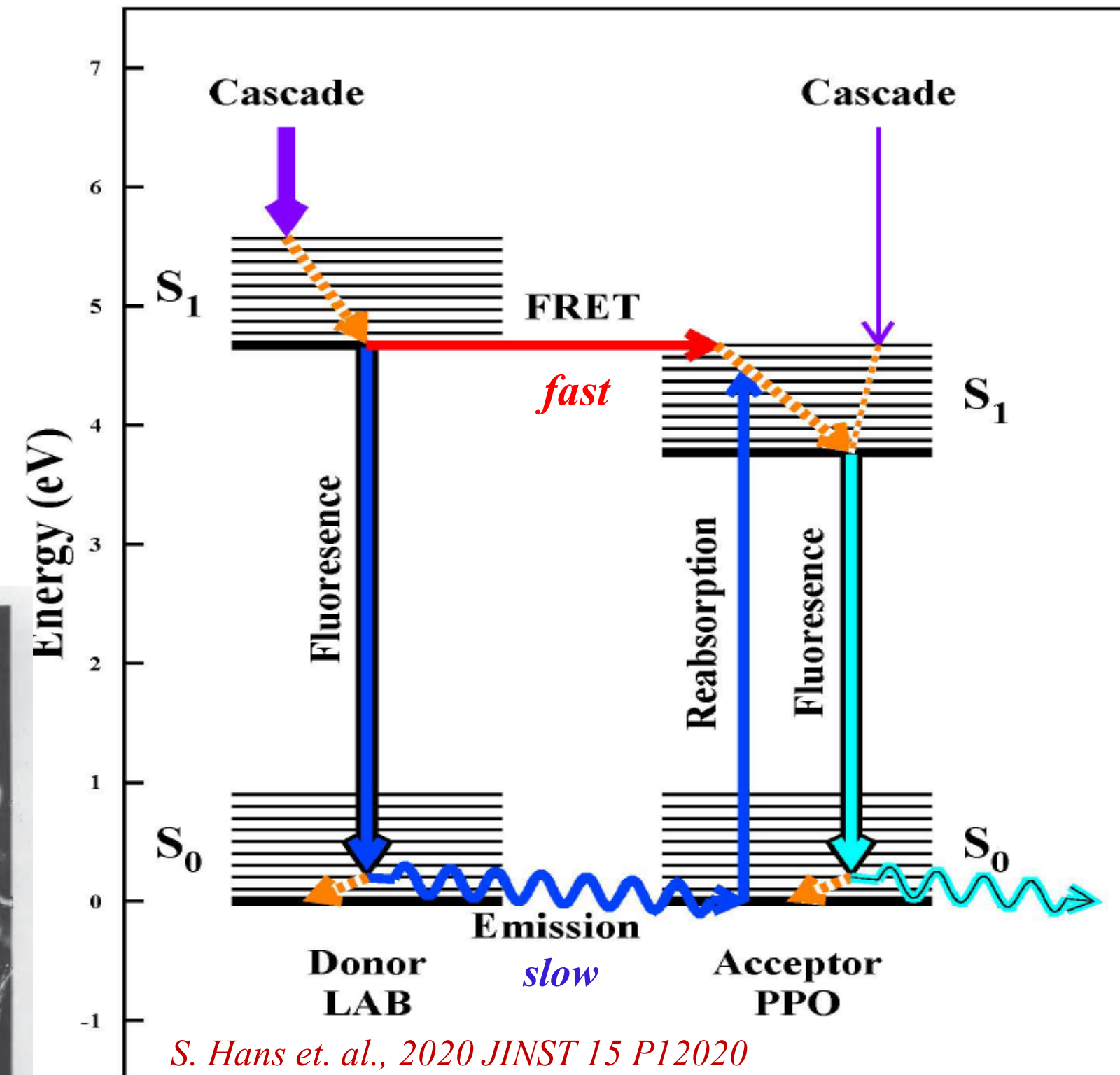
@BrookhavenLab



# Liquid Scintillator (LS) Detectors

Aromatic solvent at \$3-4k per ton

- $\bar{\nu}_e + p \rightarrow n + e^+; n + p \rightarrow d + \gamma$
- $\bar{\nu}_e + {}^{12}\text{C} \rightarrow e^+ + {}^{12}\text{B} \rightarrow {}^{12}\text{C} + e^- + \bar{\nu}_e$
- $\nu_e + {}^{12}\text{C} \rightarrow e^- + {}^{12}\text{N} \rightarrow {}^{12}\text{C} + e^+ + \nu_e$
- $\nu_x + {}^{12}\text{C} \rightarrow \nu_x + {}^{12}\text{C}^* \rightarrow {}^{12}\text{C} + \gamma$
- $\nu_x + e^- \rightarrow \nu_x + e^-$
- $\nu_x + p \rightarrow \nu_x + p$



## Large Liquid Scintillation Detectors\*

C. L. COWAN, JR., F. REINES, F. B. HARRISON,  
E. C. ANDERSON, AND F. N. HAYES  
Los Alamos Scientific Laboratory, University of California,  
Los Alamos, New Mexico  
(Received February 24, 1953)

From understanding of our Universe to applications in nonproliferation, medical physics, nuclear material detection, LSC, etc.

Stokes-shift, photon-yield, timing structure, and C/H density determine scintillator responses (modern LS is high fp and low toxicity; compatible with detector vessel)



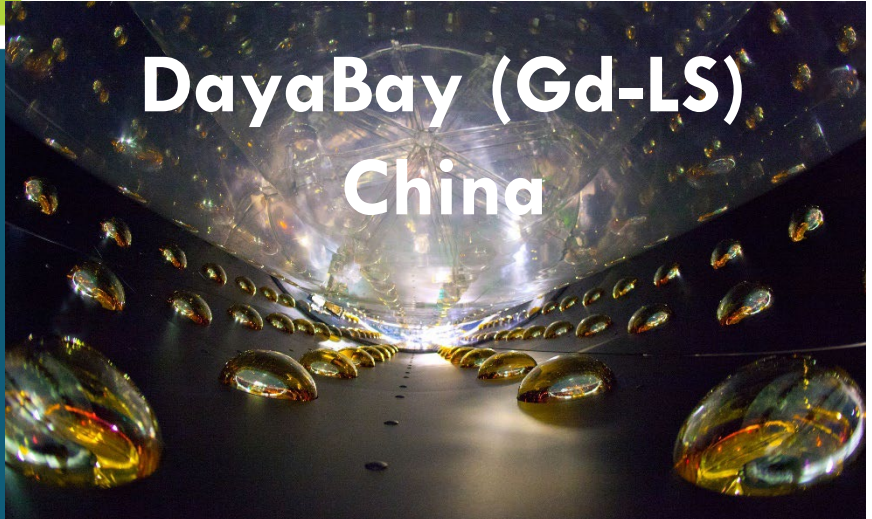
# Metal-doped Liquid Scintillators

## for neutrino physics and other frontiers since 2000

Periodic Table of the Elements © www.elementsdatabase.com

1 H																	2 He
3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	57 La	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
87 Fr	88 Ra	89 Ac	104 Unq	105 Unp	106 Unh	107 Uns	108 Uno	109 Une	110 Uun								

- hydrogen
- alkali metals
- alkali earth metals
- transition metals
- poor metals
- nonmetals
- noble gases
- rare earth metals



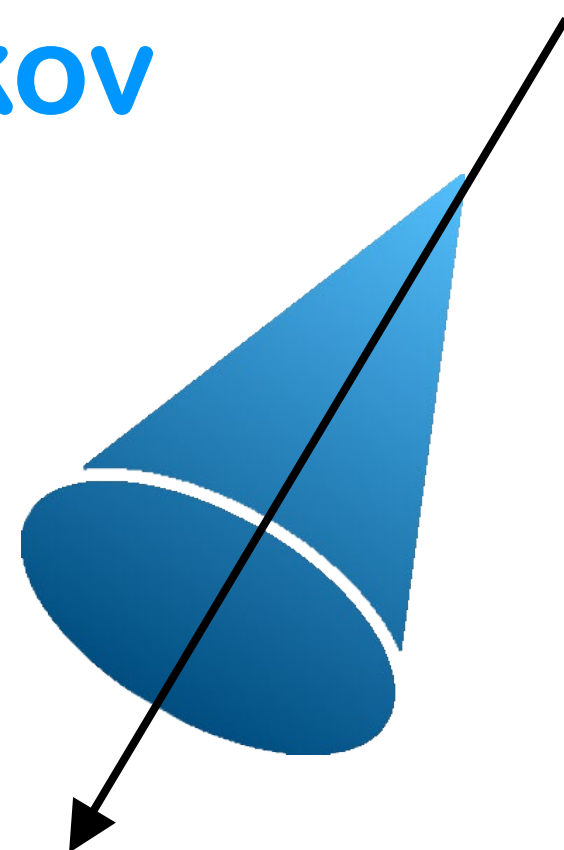
- Reactor
- ββ
- Solar
- Medical, calibration, LSC, etc

58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

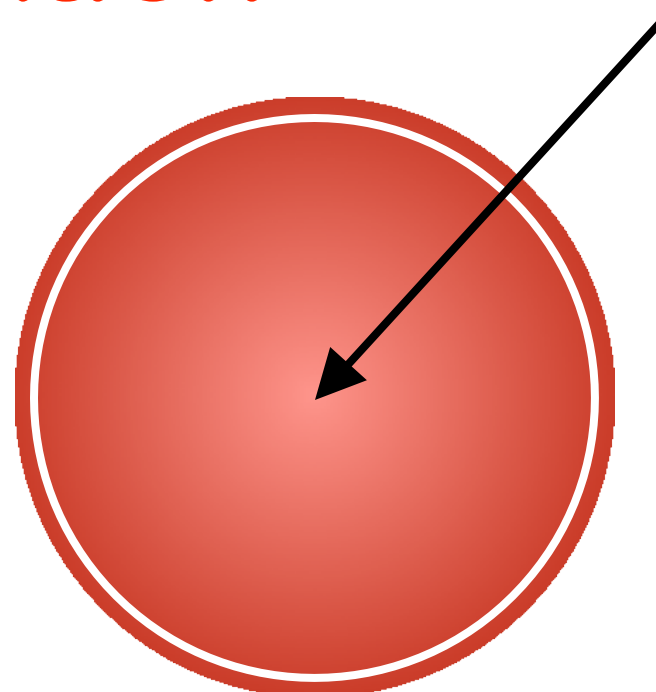


# Next Generation Liquid Scintillator Detectors → Directionality

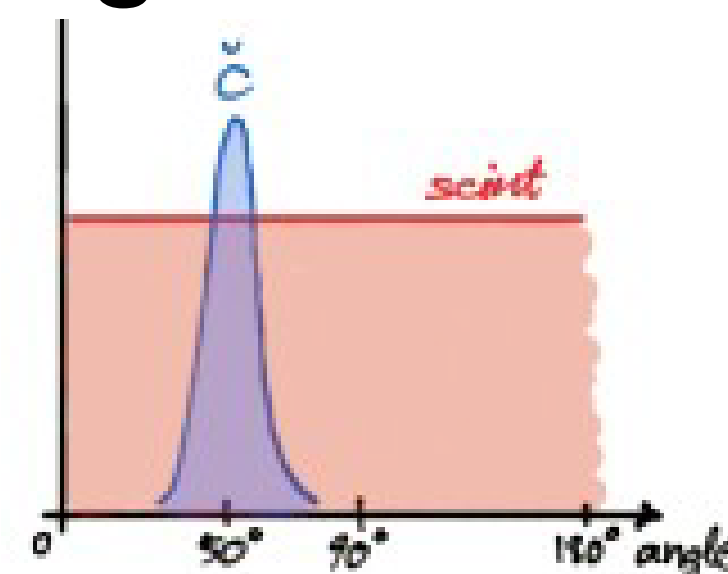
Cherenkov



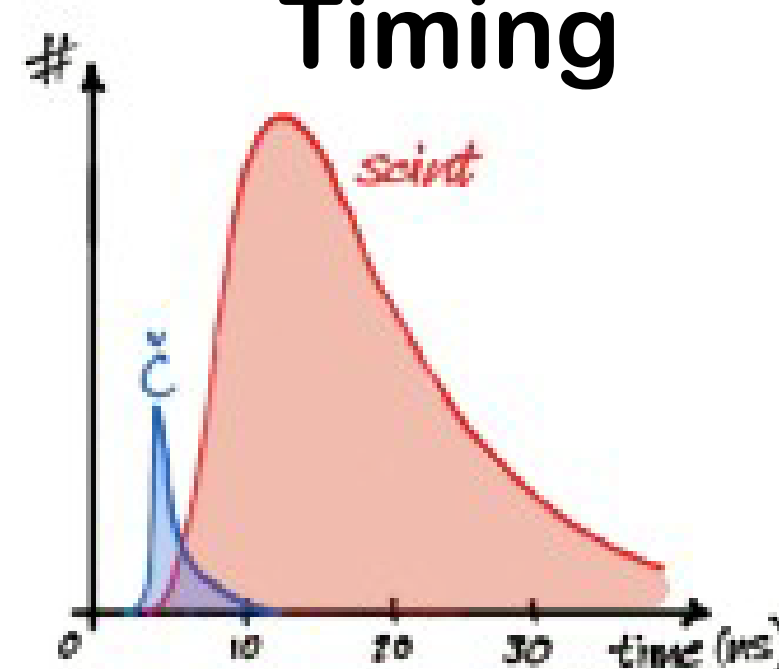
Scintillation



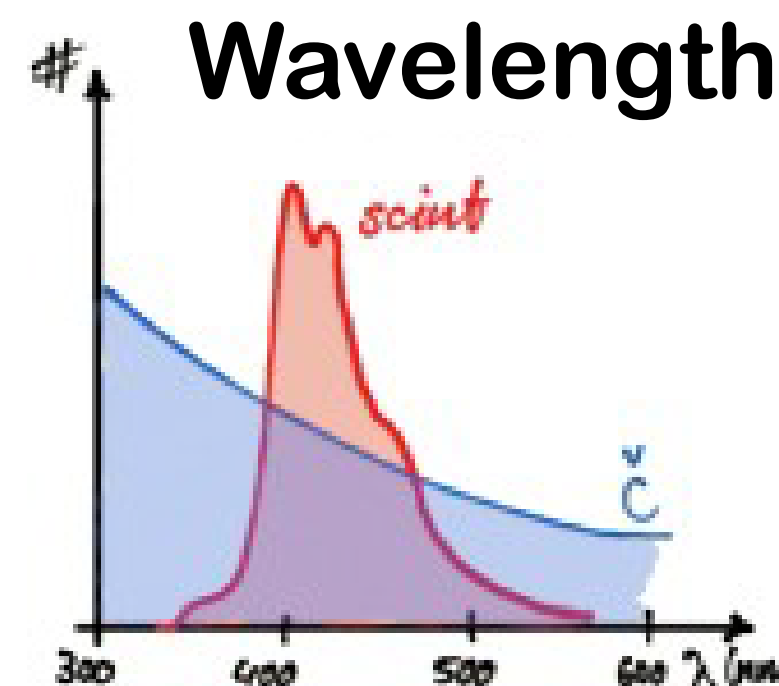
Angular distribution



Timing



Wavelength



*Materials:*

- Water-based Liquid Scintillator: Cherenkov and scintillation detection
- Slow Scintillator (sWbLS ~10ns): timing separation of slow(er) scintillation from fast Cherenkov
- LiquidO: stochastic light confinement; lossless scattering

*Instrumentation:*

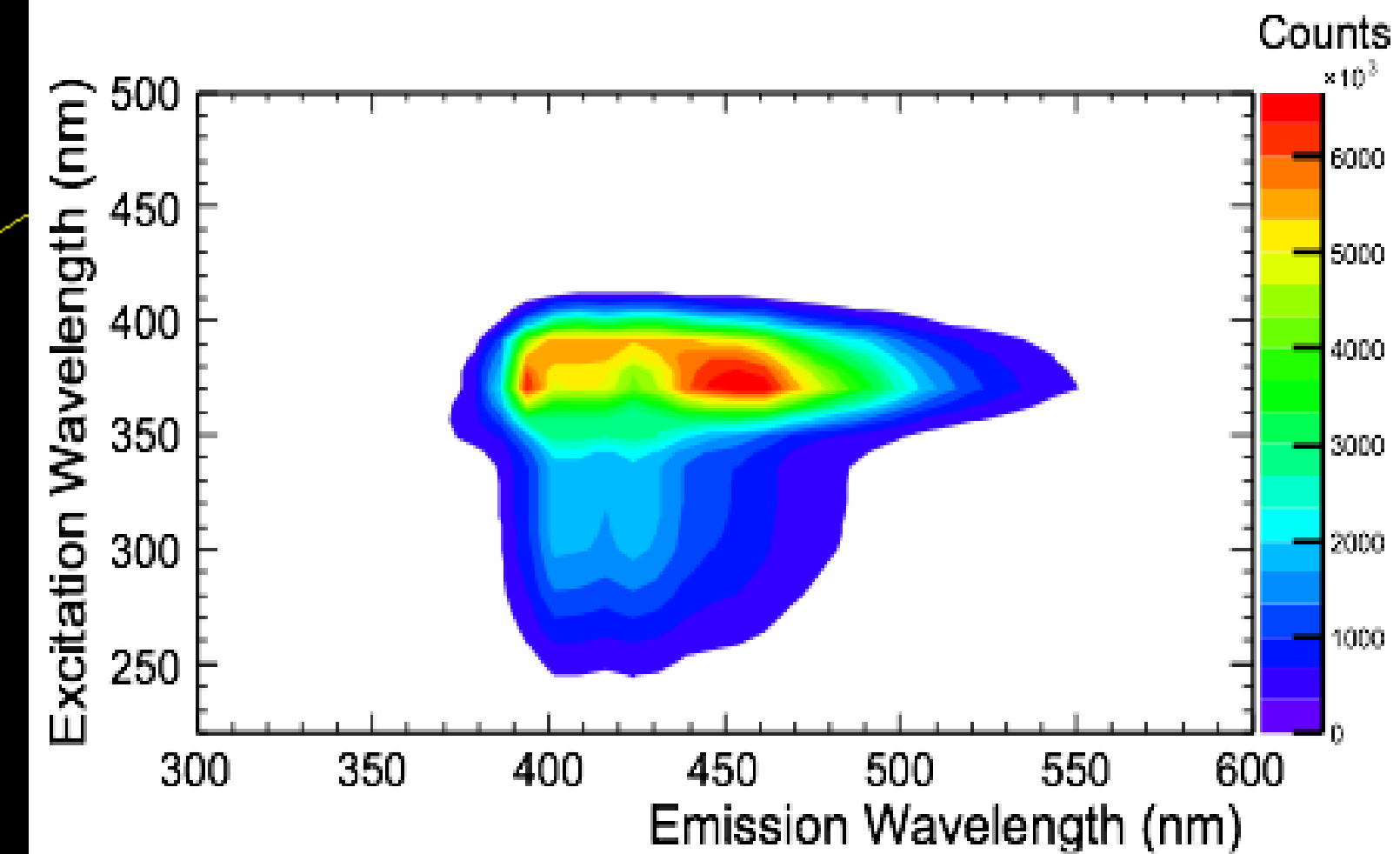
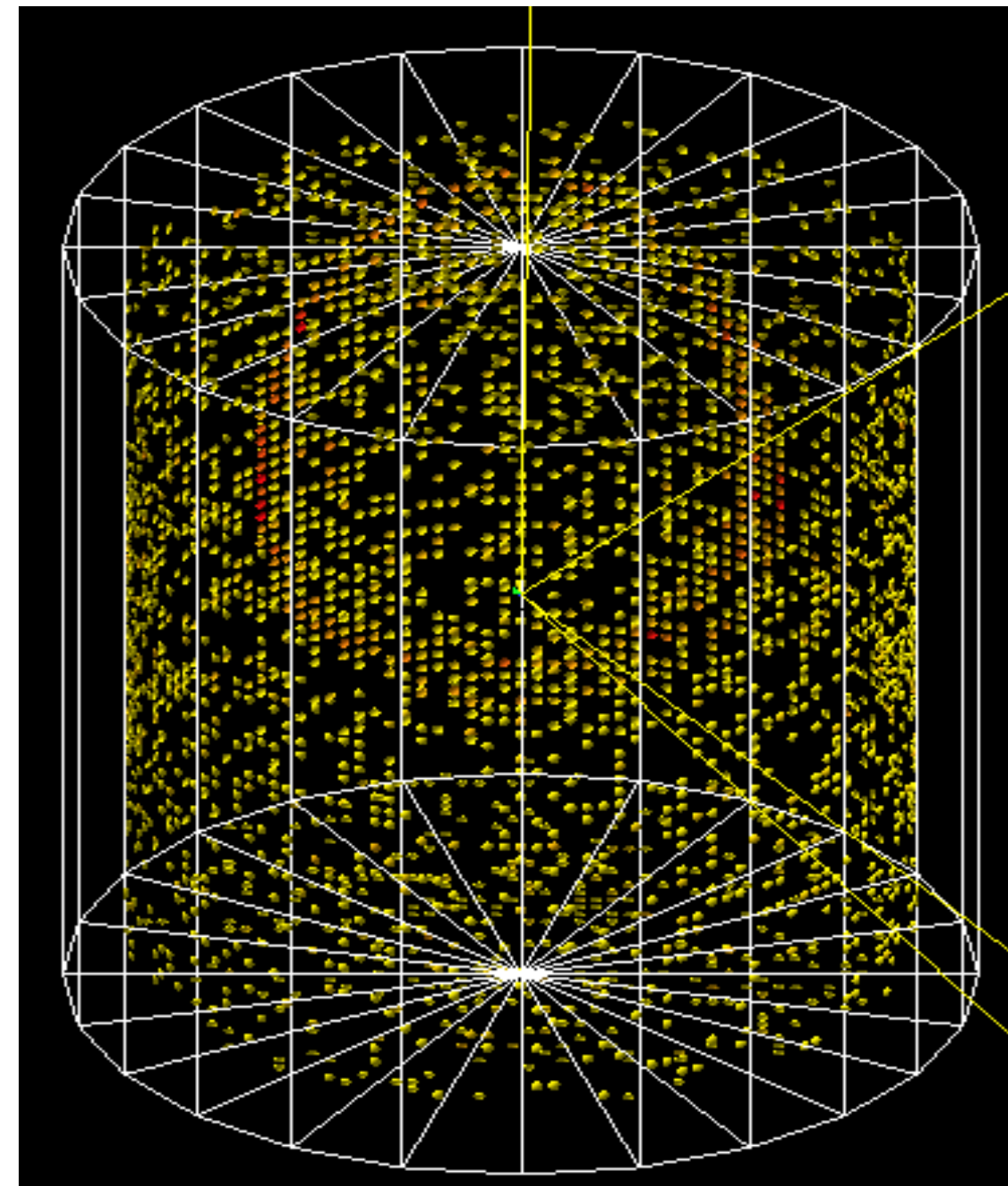
- LAPPD, dichroicon



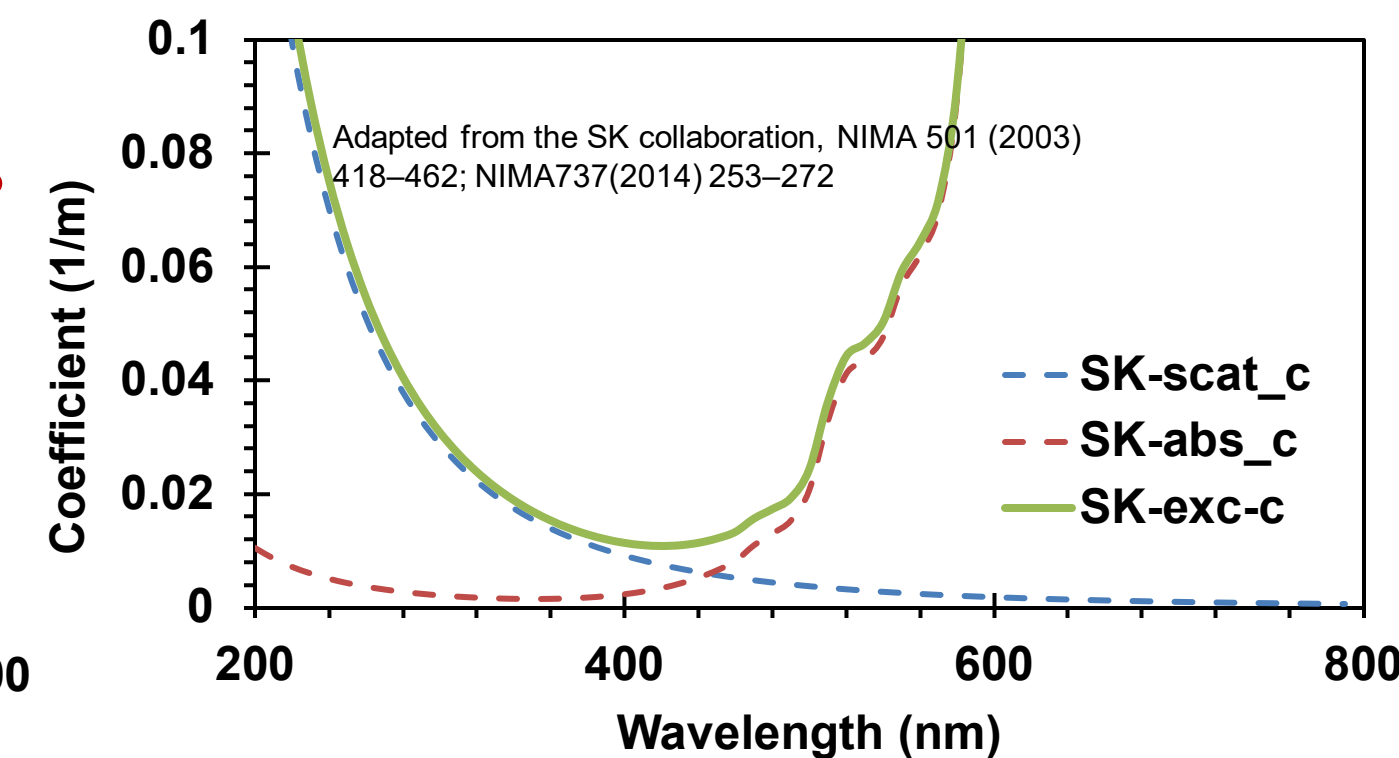
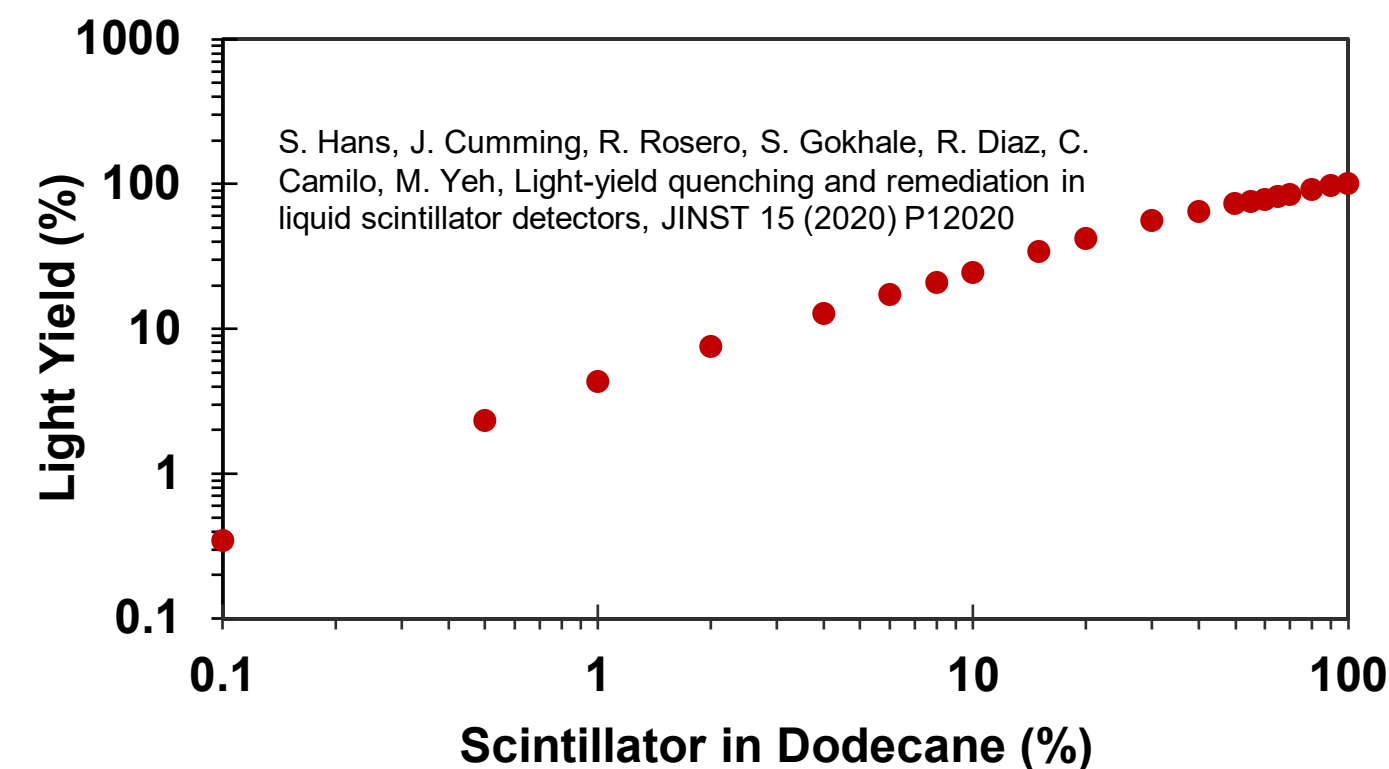
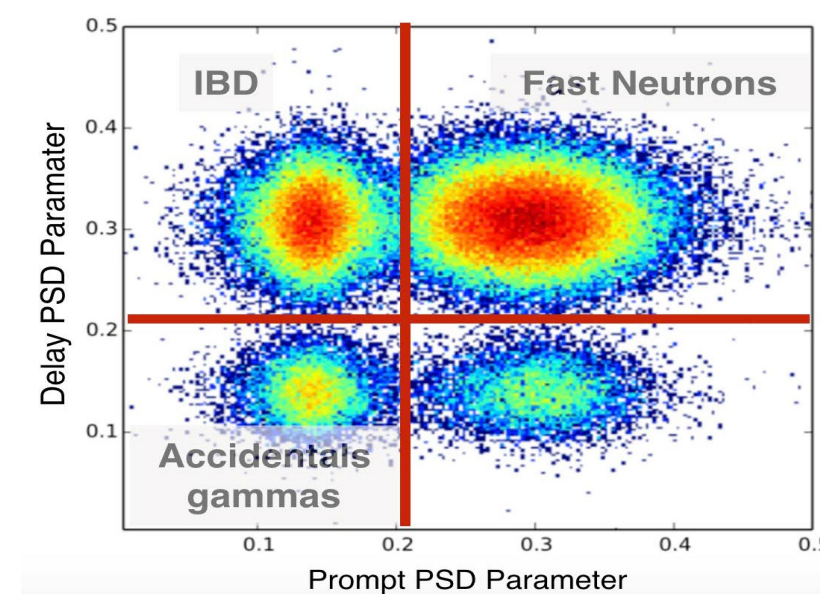
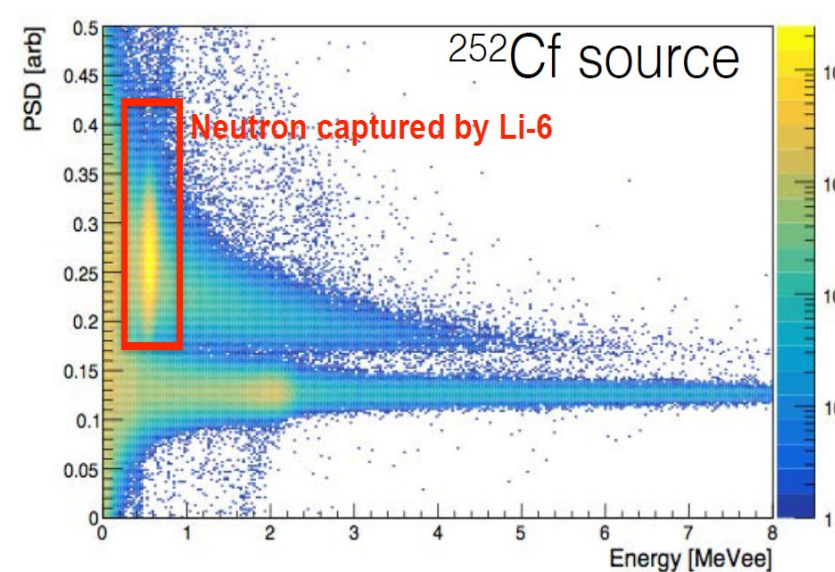
# Water-based Liquid Scintillator

*If you always do what you always did, you will always get what you always got. -Albert Einstein*

- A novel low-energy threshold detection medium, **bridging scintillator and water**.
- Tunable scintillation light from ~pure water to ~organic.
- Environment-friendly, noncombustible, and excellent material compatibility; feasible for **field study**.
- A particle detector capable of Cherenkov and Scintillation detections
- Viable to load a variety of metallic isotopes for varied particle detections (**neutron-enhanced**)



Tunable LS%, timing and emission

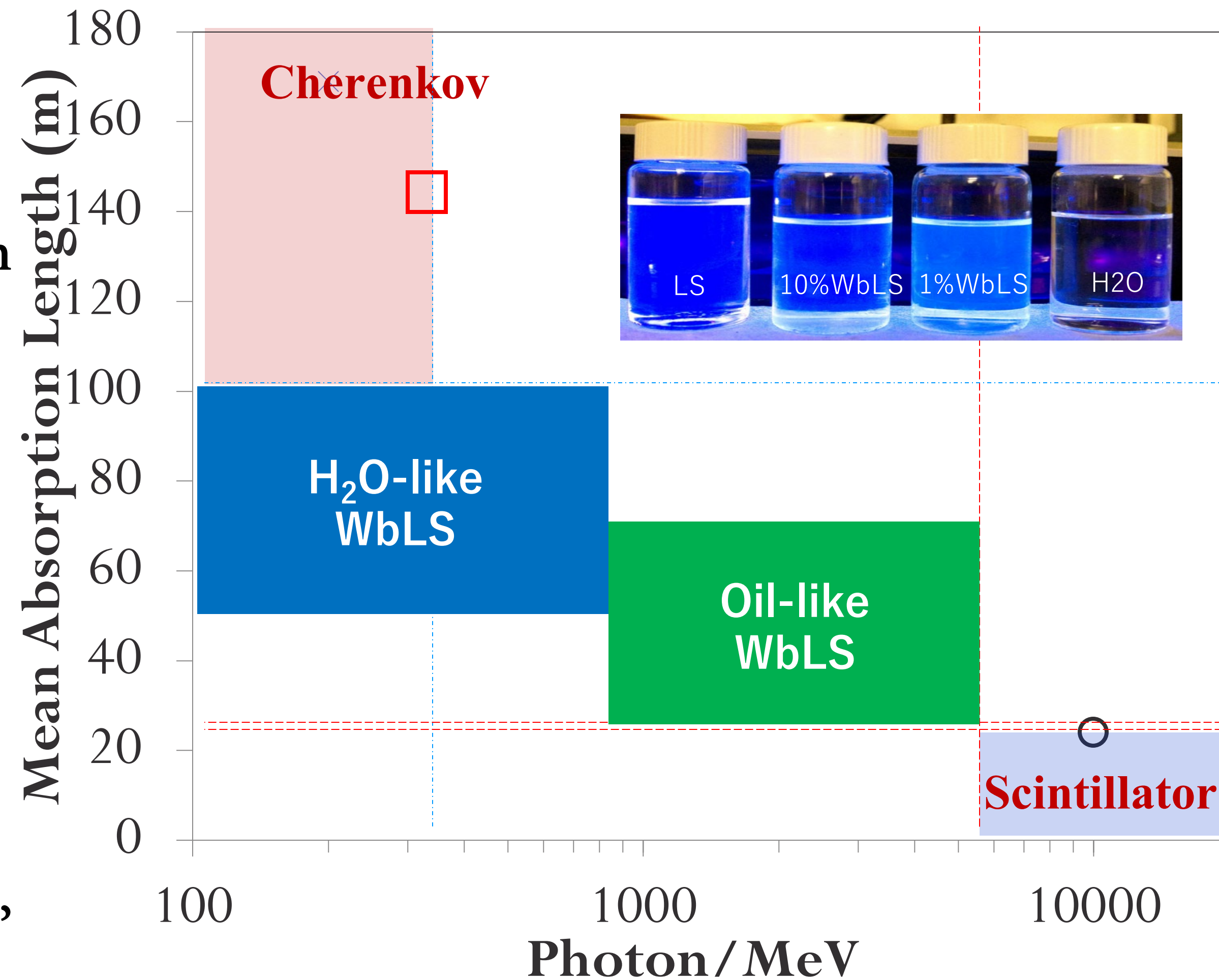




# Oil vs H<sub>2</sub>O

## Water-like WbLS

- 1000s ton-scale detectors
- Long scattering length (>25m at 450nm)
- In-situ circulation feasible
- 1-10% LS loading in water (100-1200 phs/MeV)
- Metal-dope (~all elements)
- 30TBNL, Eos, ANNIE, BUTTON, THEIA

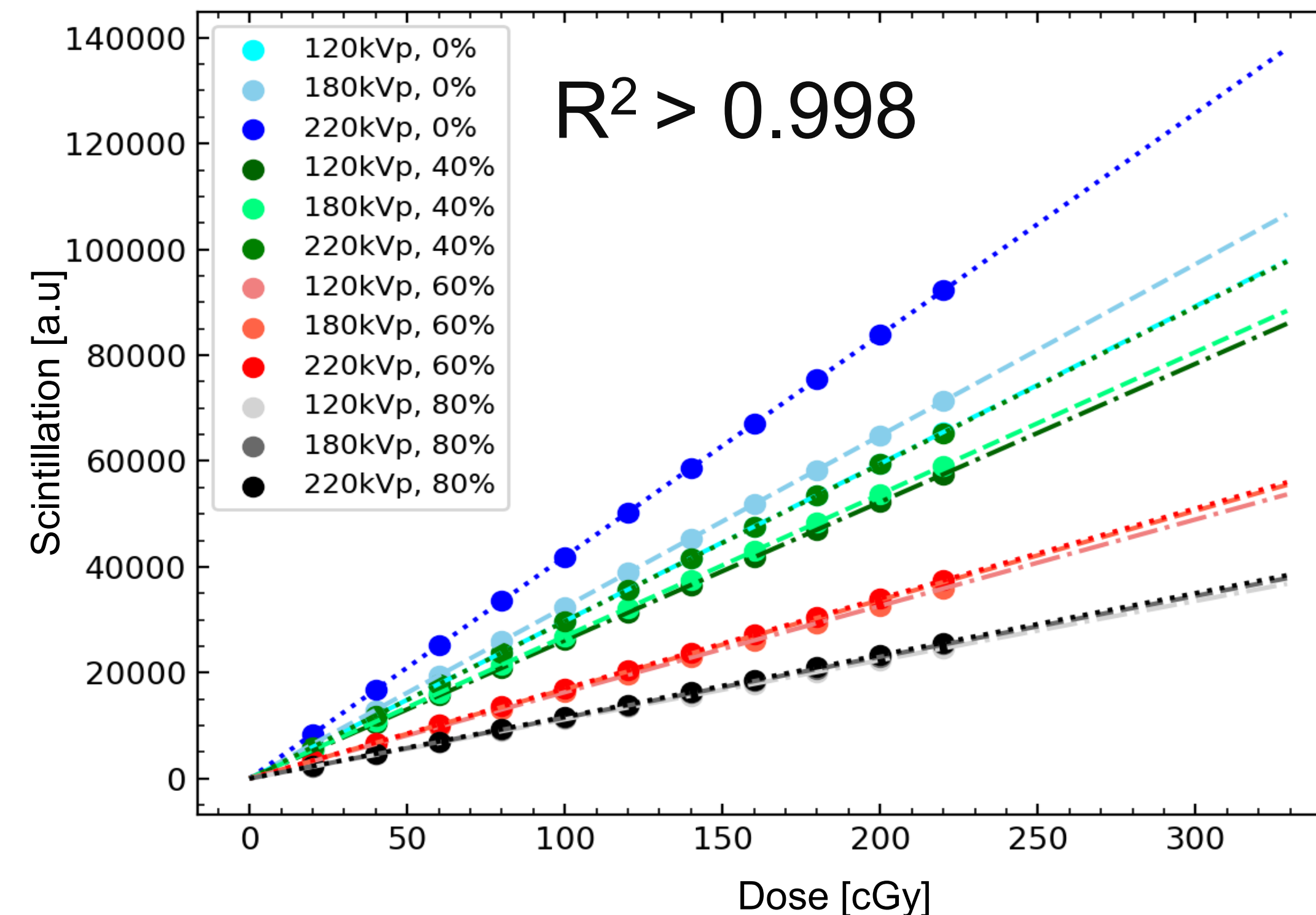
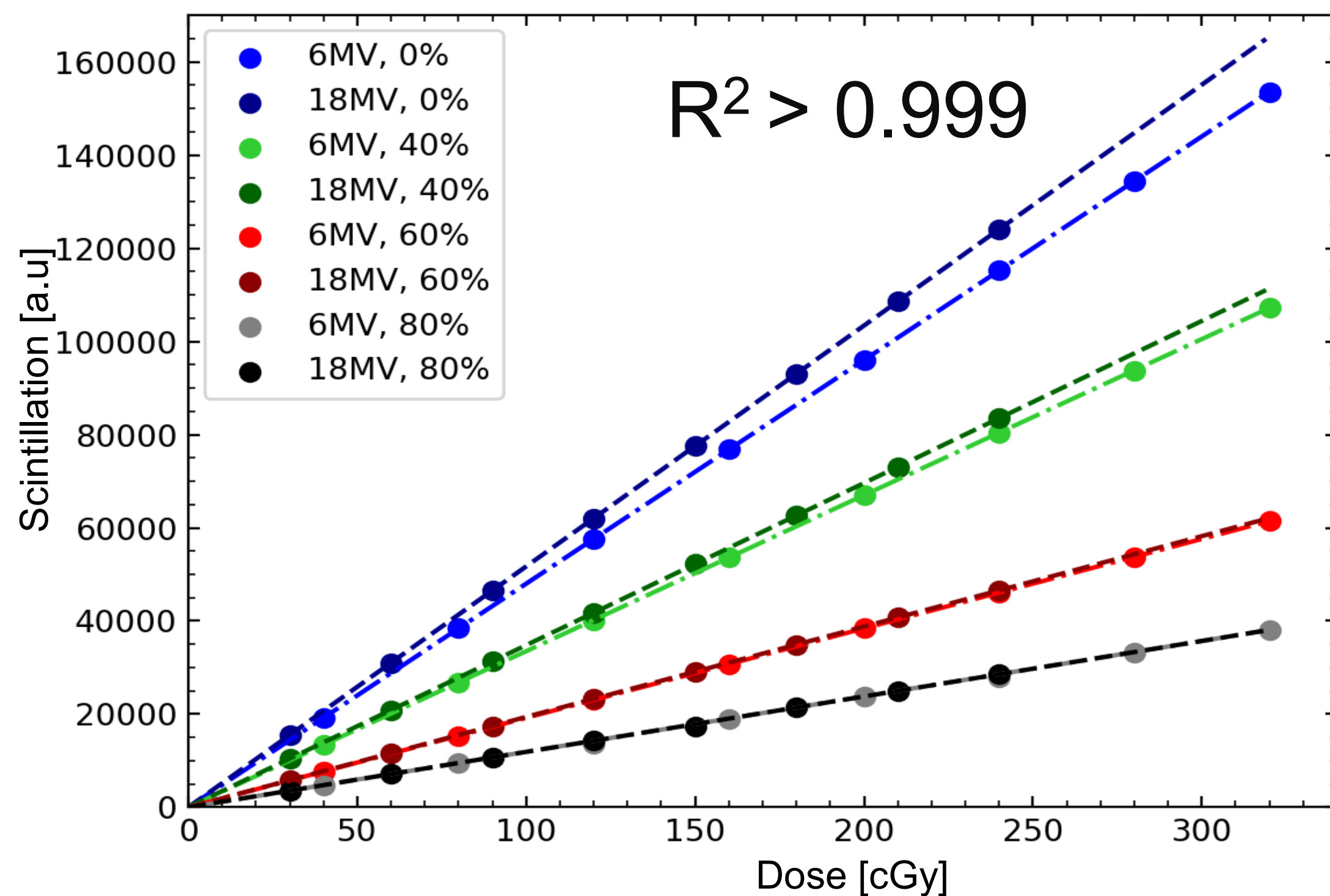


## Oil-like WbLS

- 1-10s ton-scale detectors
- High light-yield
- PSD capability
- Not necessary for in-situ circulation
- >90% LS with water (>10,000 phs/MeV)
- Metal-doped (~all elements)
- PROSPECT, (G3)DM, LiquidO



# Linearity of the WbLS response with the dose in KV and MV energies

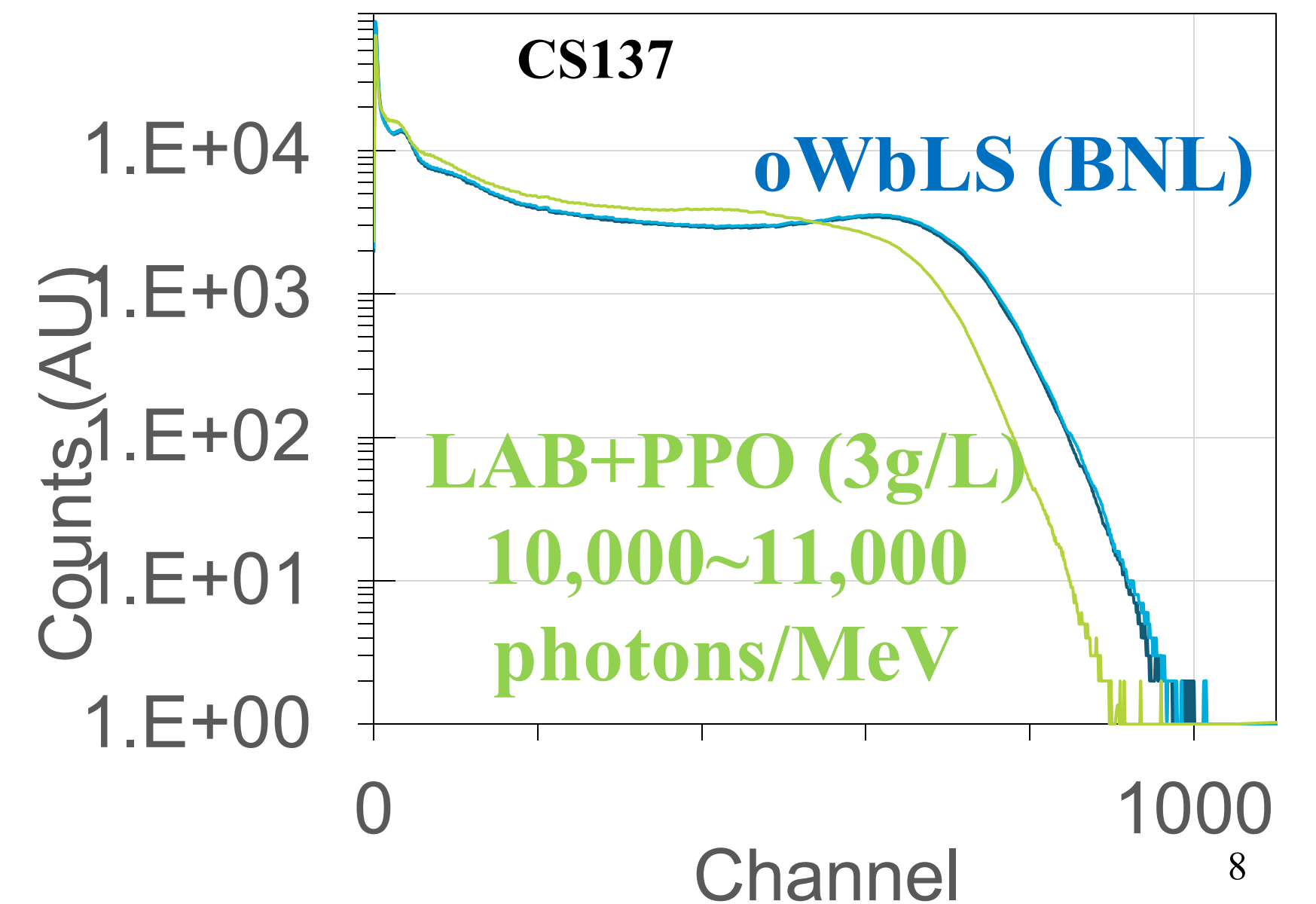
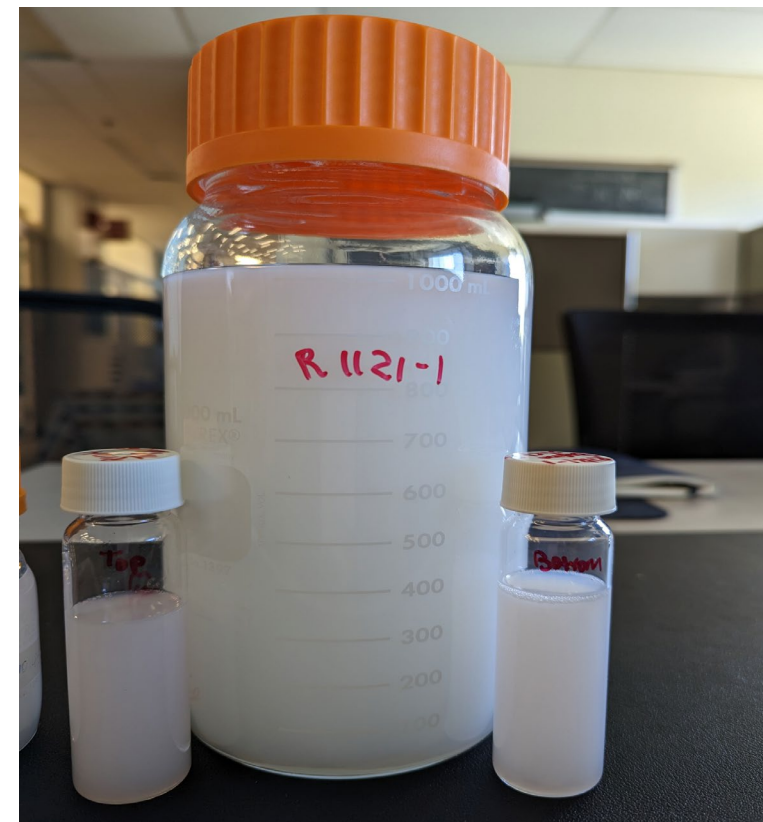
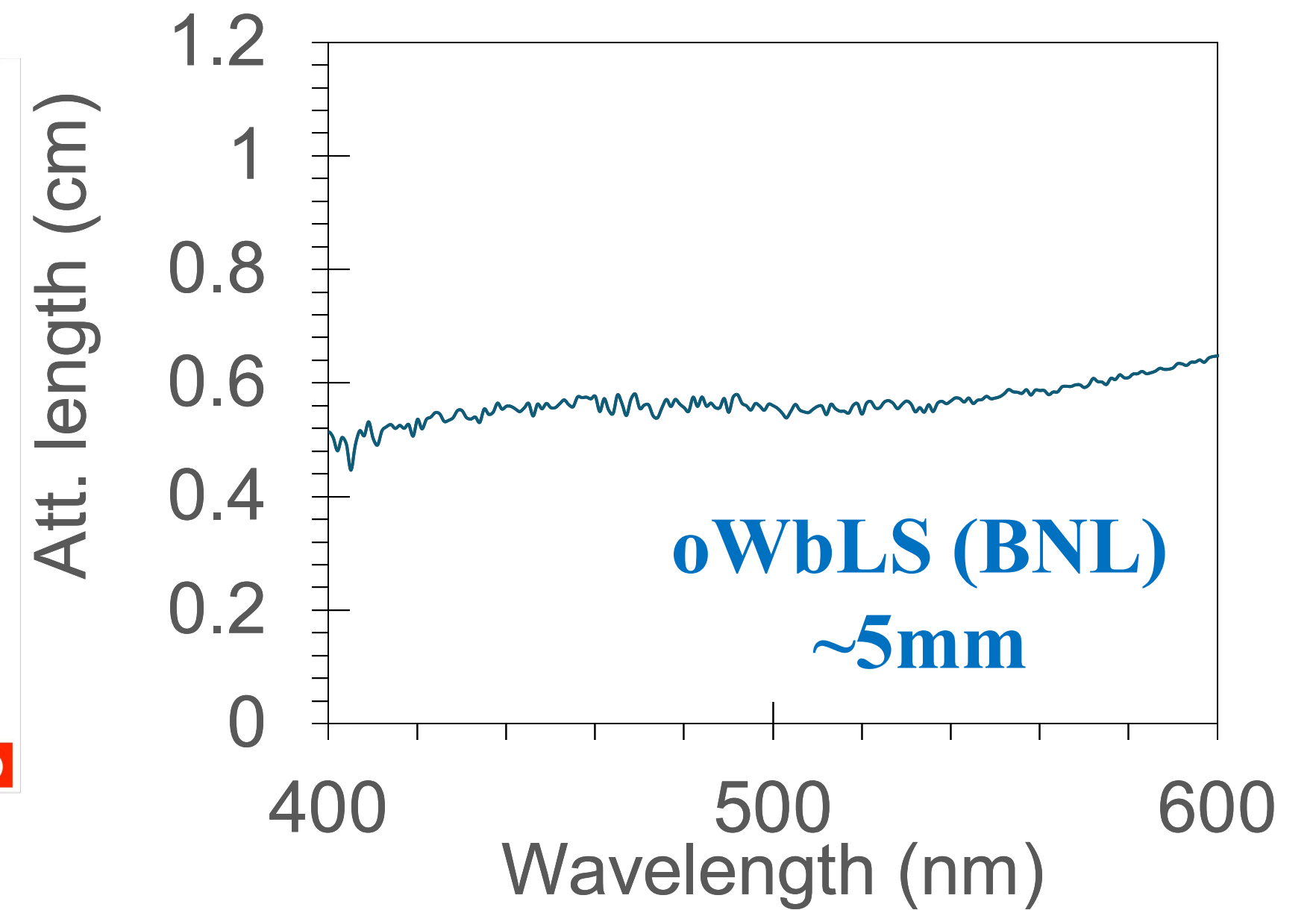
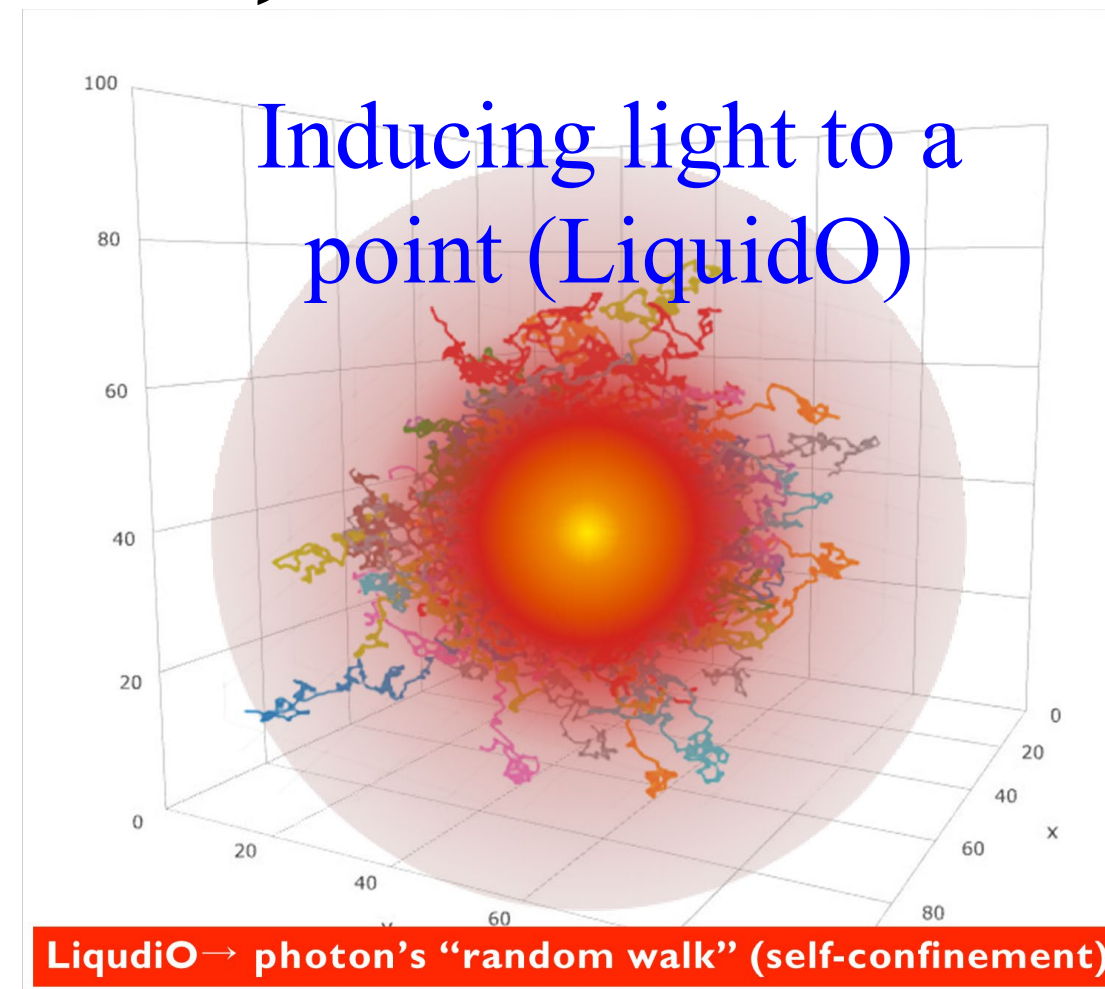


*Dosimetry (~60% water)*



# Opaque WbLS (>90%LS)

- Highly scattered WbLS (highly pixelized) feasible for near surface detection: potential applications in off-the-fence monitoring, test-site transparency, etc.
- High light-yield (>11000 ph/MeV) and superior PSD Tunable timing structure and emission range
- Capability of loading metallic ions demonstrated at >10% (w) level
- Started detector development with CLOUD & LiquidO (liquid development and ton-scale facilities); prototype data taking with Michigan and PennState





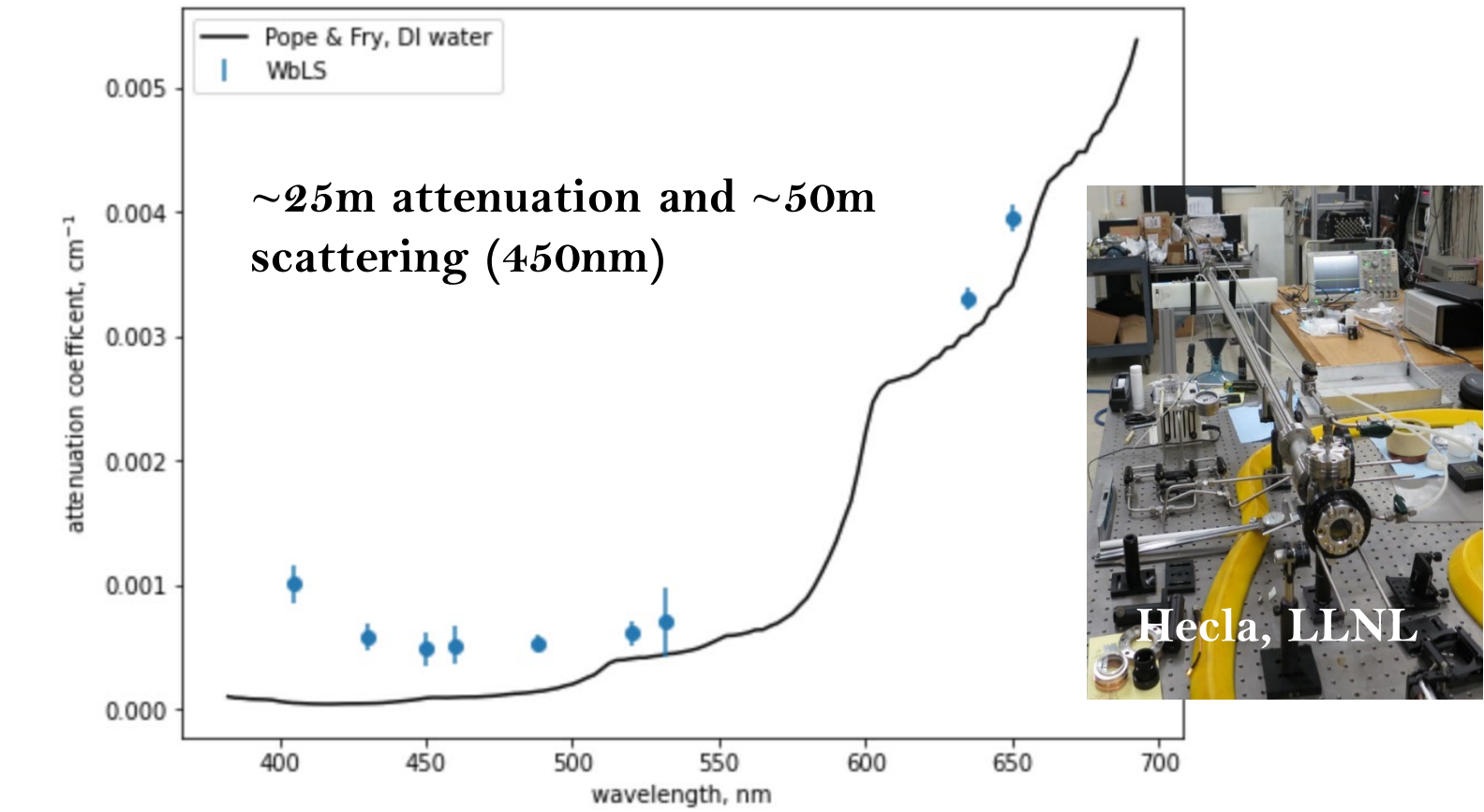
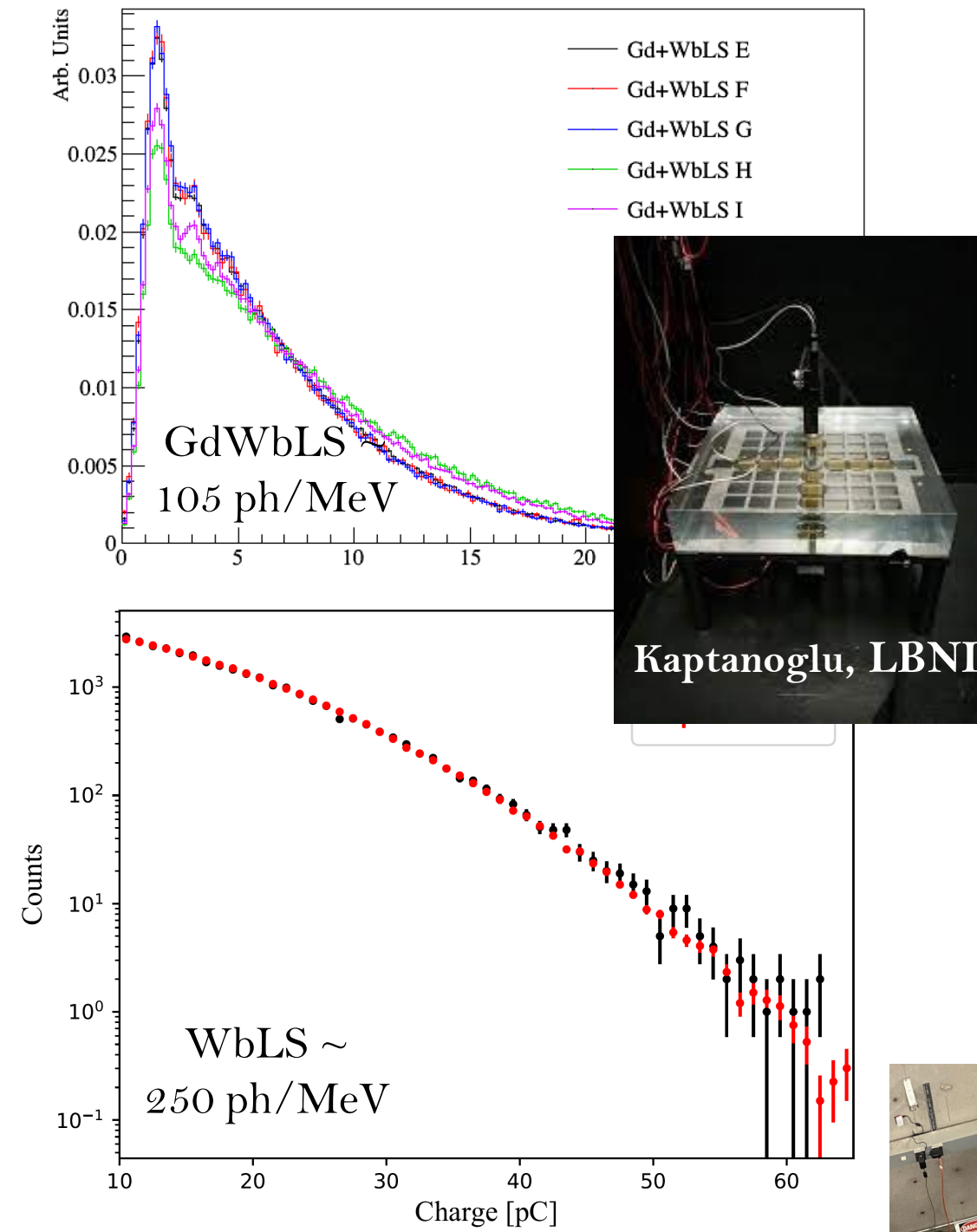
# A water-like WbLS for kiloton-scale optical detector: GdWbLS vs (1~5%)WbLS

- Benchtop and Prototype developments
- Ton-scale production facility

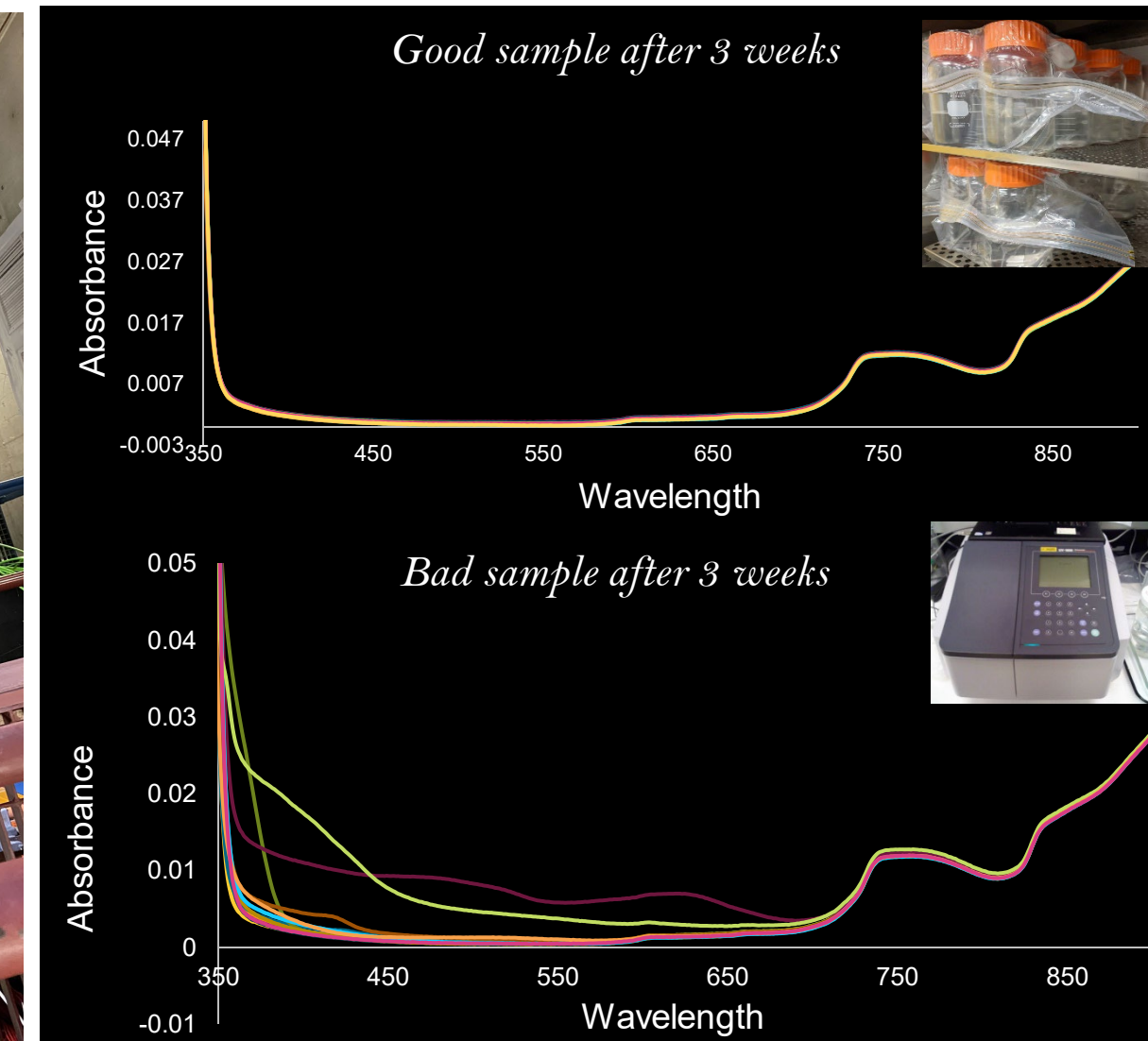
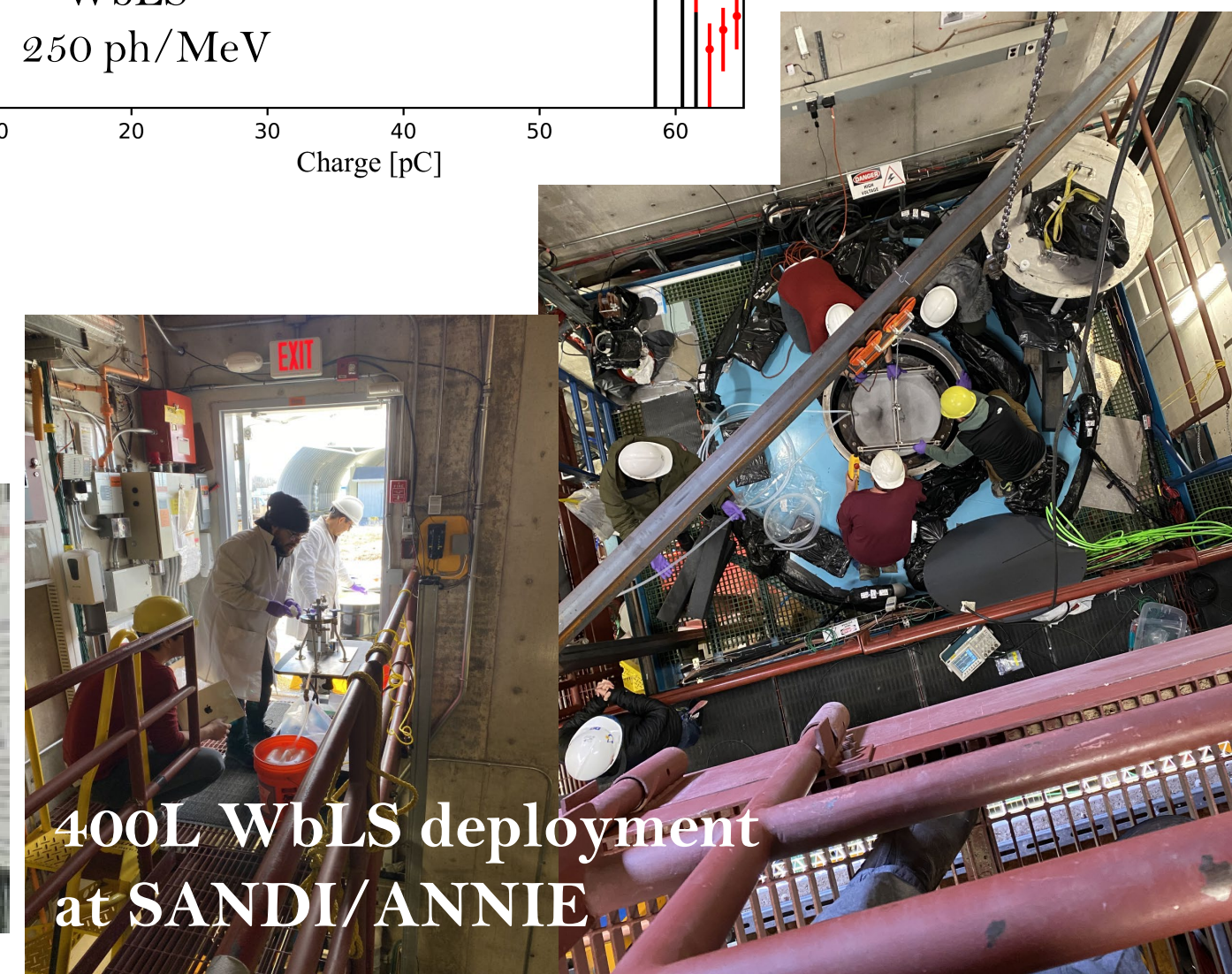


# Benchtop Development

- Developed and characterized a variety of WbLS formulas for multiple frontiers; all liquids stable since production (~years).
- Demonstrated Gd-, Li-, and B-doped WbLS with projected performances.
- New initiatives in XbLS (triple-coincident)
- Established material compatibility program to qualify detector construction.



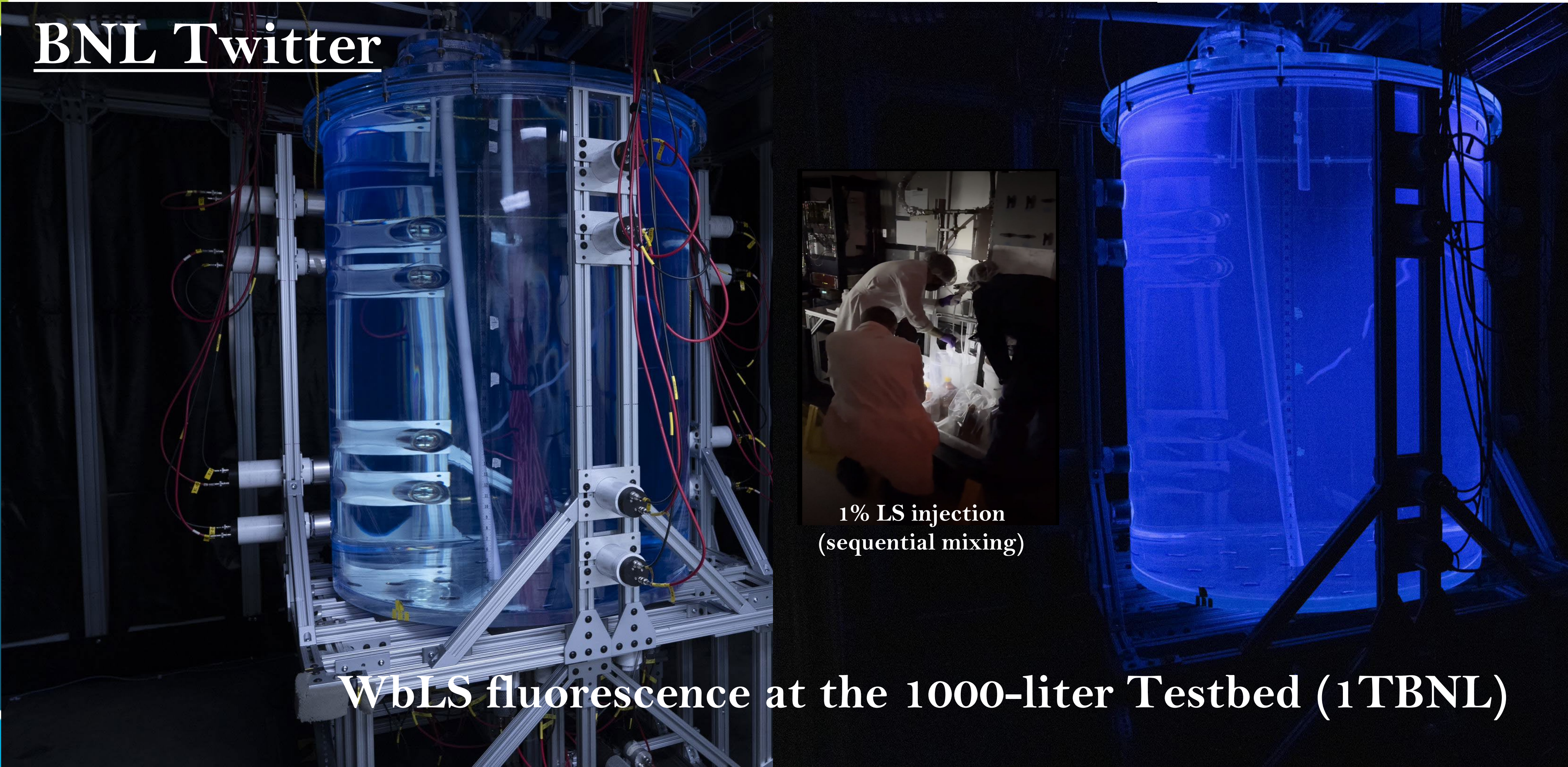
[orcid.org/0000-0003-2244-0499](https://orcid.org/0000-0003-2244-0499)





# Scale-up Development: 1-ton Testbed (1TBNL)

BNL Twitter



1% LS injection  
(sequential mixing)

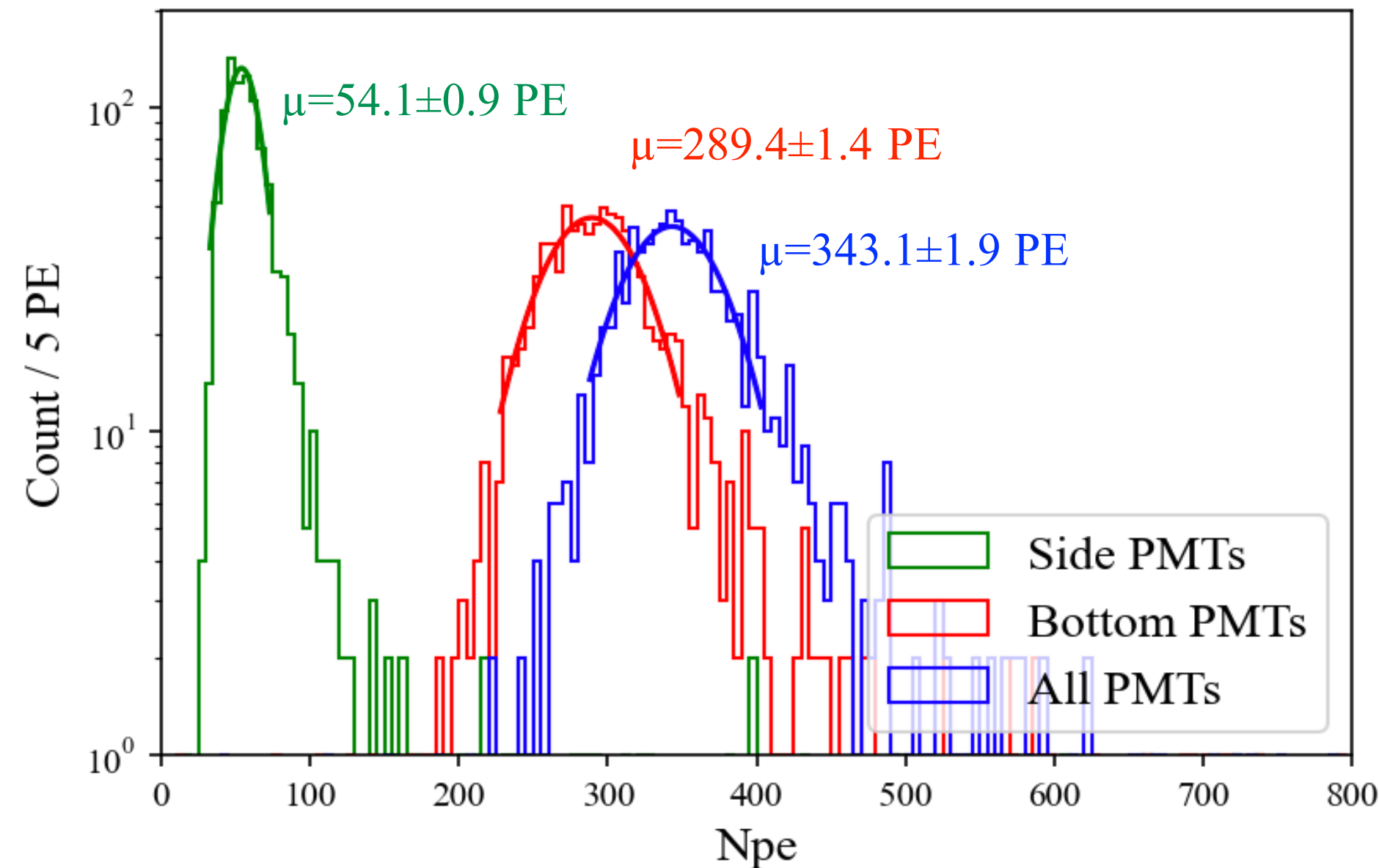
WbLS fluorescence at the 1000-liter Testbed (1TBNL)



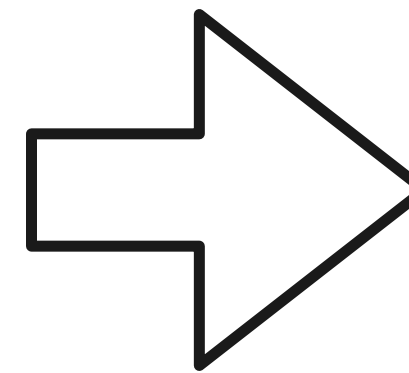


# Progress at 1TBNL

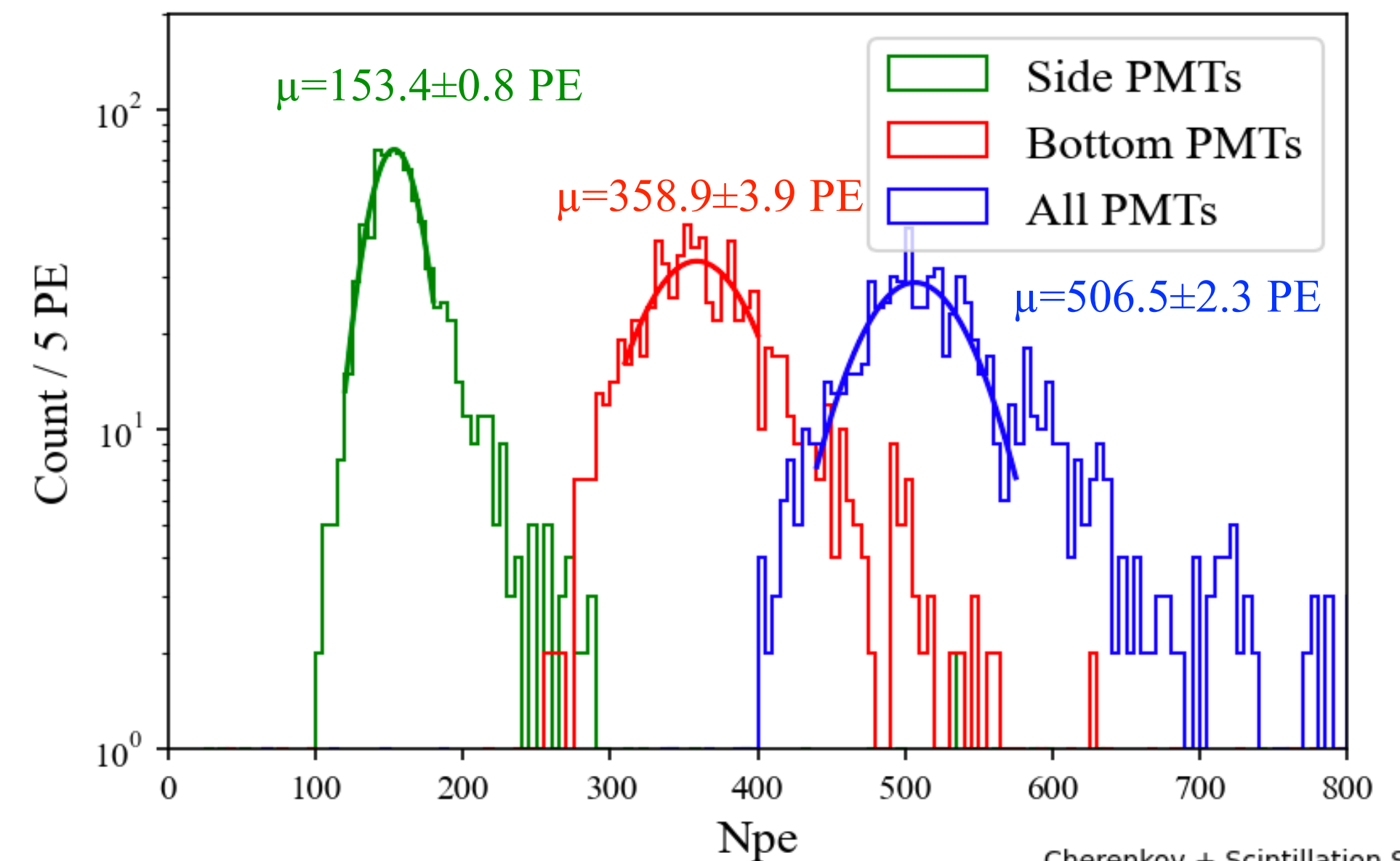
## Tagged crossing muons in water



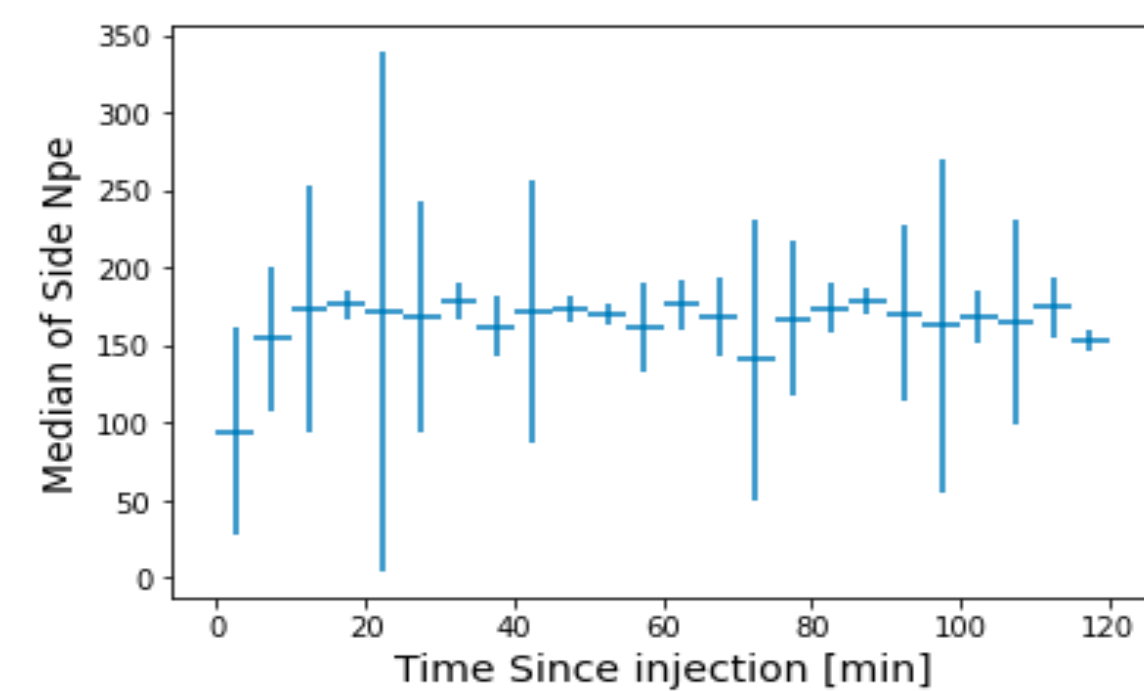
1% LS injection



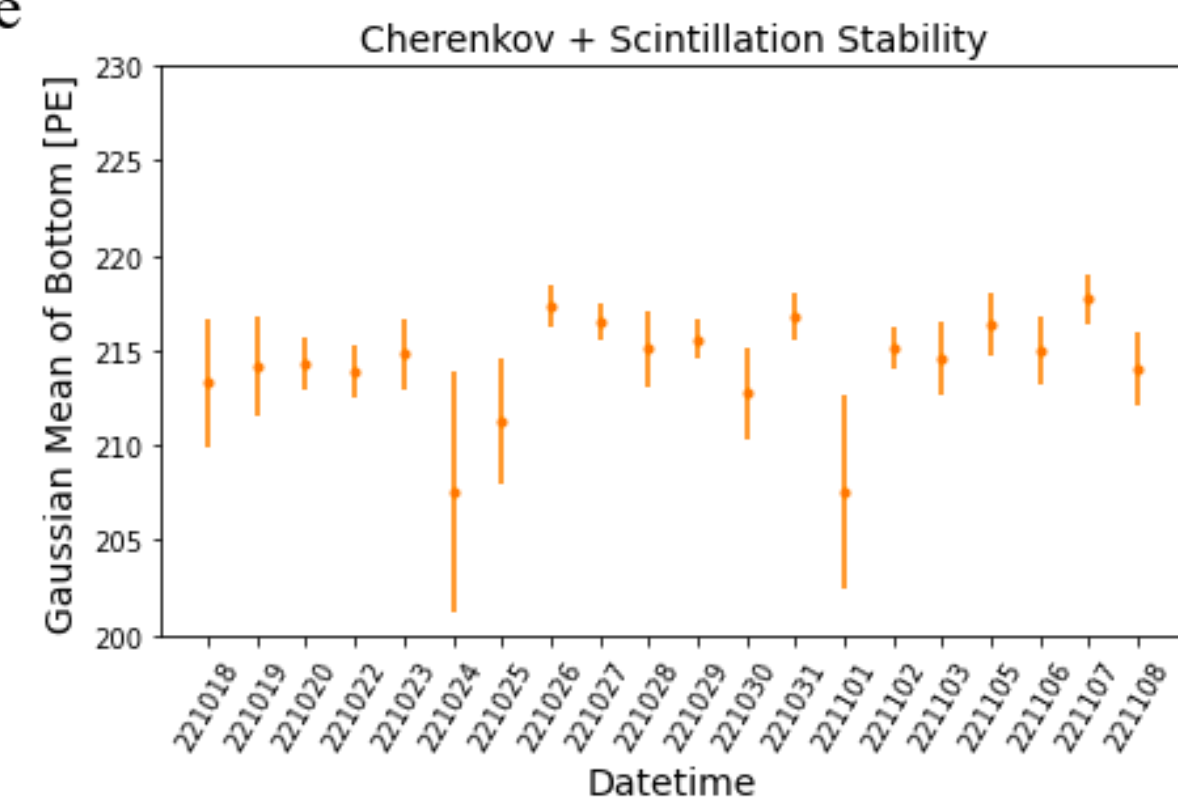
## Tagged crossing muons in WbLS (1%)



- Light enhancement (scintillation) from the tagged crossing muons with only 1% LS in water
- Successful demonstration of transforming a water Cherenkov detector to a WbLS detector by **sequential mixing technology** (cost-effective with minimum labor)
- WbLS stability observed over months of operation (cont.)



**Homogeneity observed 20mins after injection**

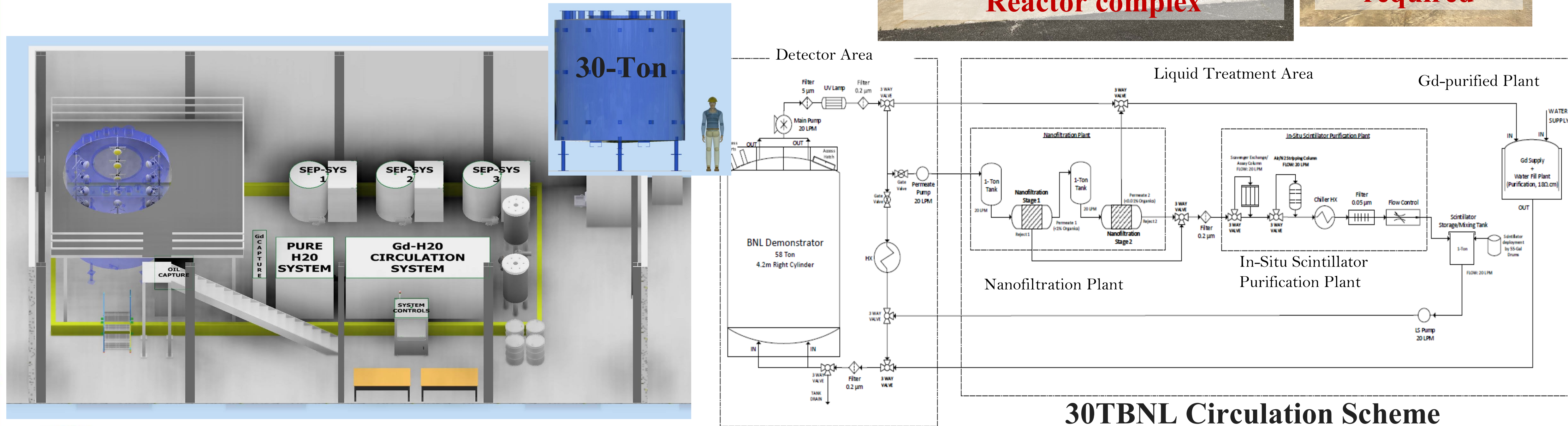


**Stability of 1% WbLS observed**



# 30-ton Demonstrator (30TBNL)

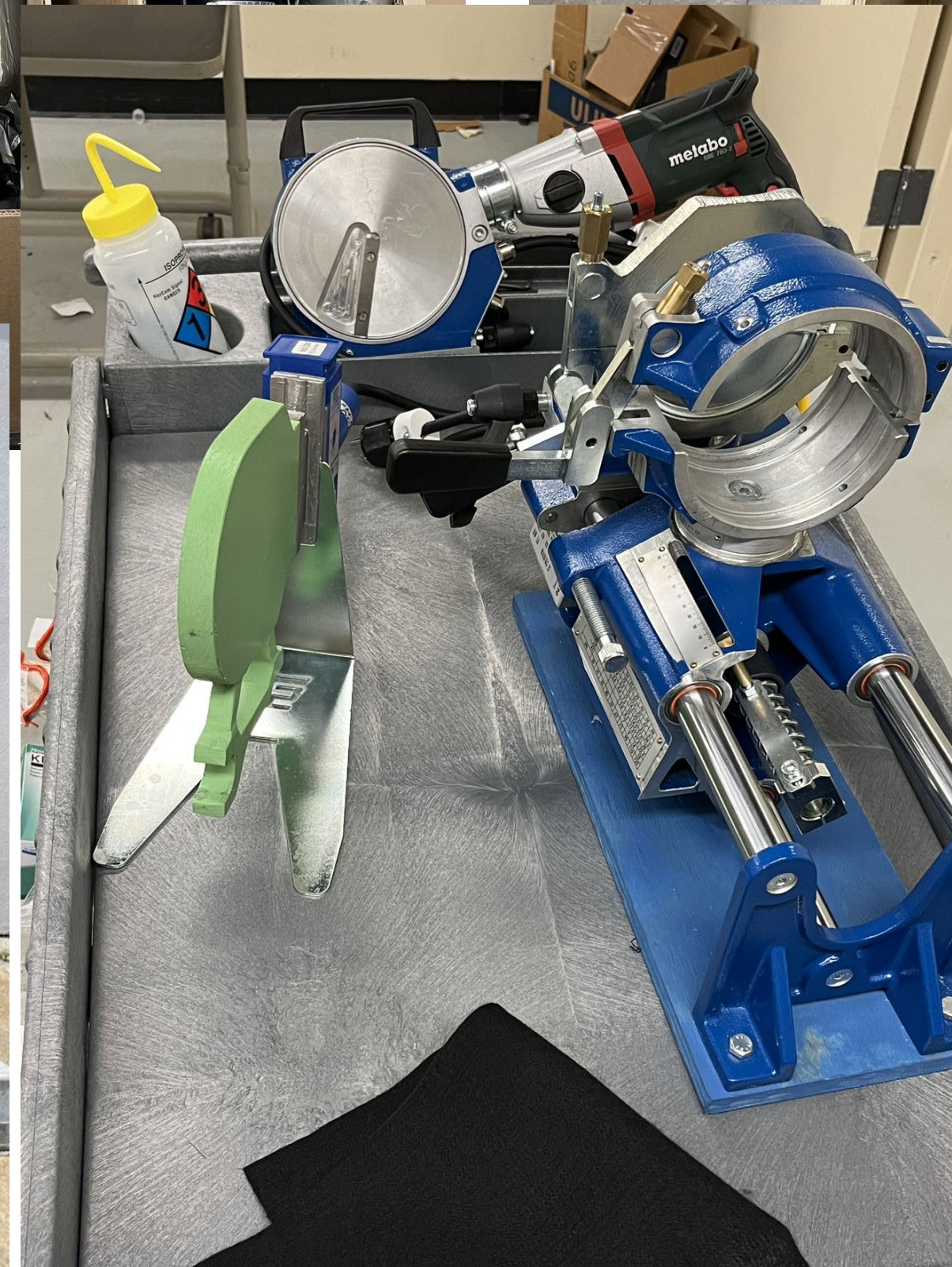
- A fully-equipped 30-ton optical detector with in-situ circulation system to demonstrate large-scale WbLS deployment
- engineering and integration studies with Gd-water system and nanofiltration system (in-situ purification)
- Performance stability, interface, and slow-control
- Capable of adding an Inner Vessel (IV)



**30TBNL Circulation Scheme**



# Parts and Equipment arrived at BNL





# 30TBNL Installation



Started in FY22



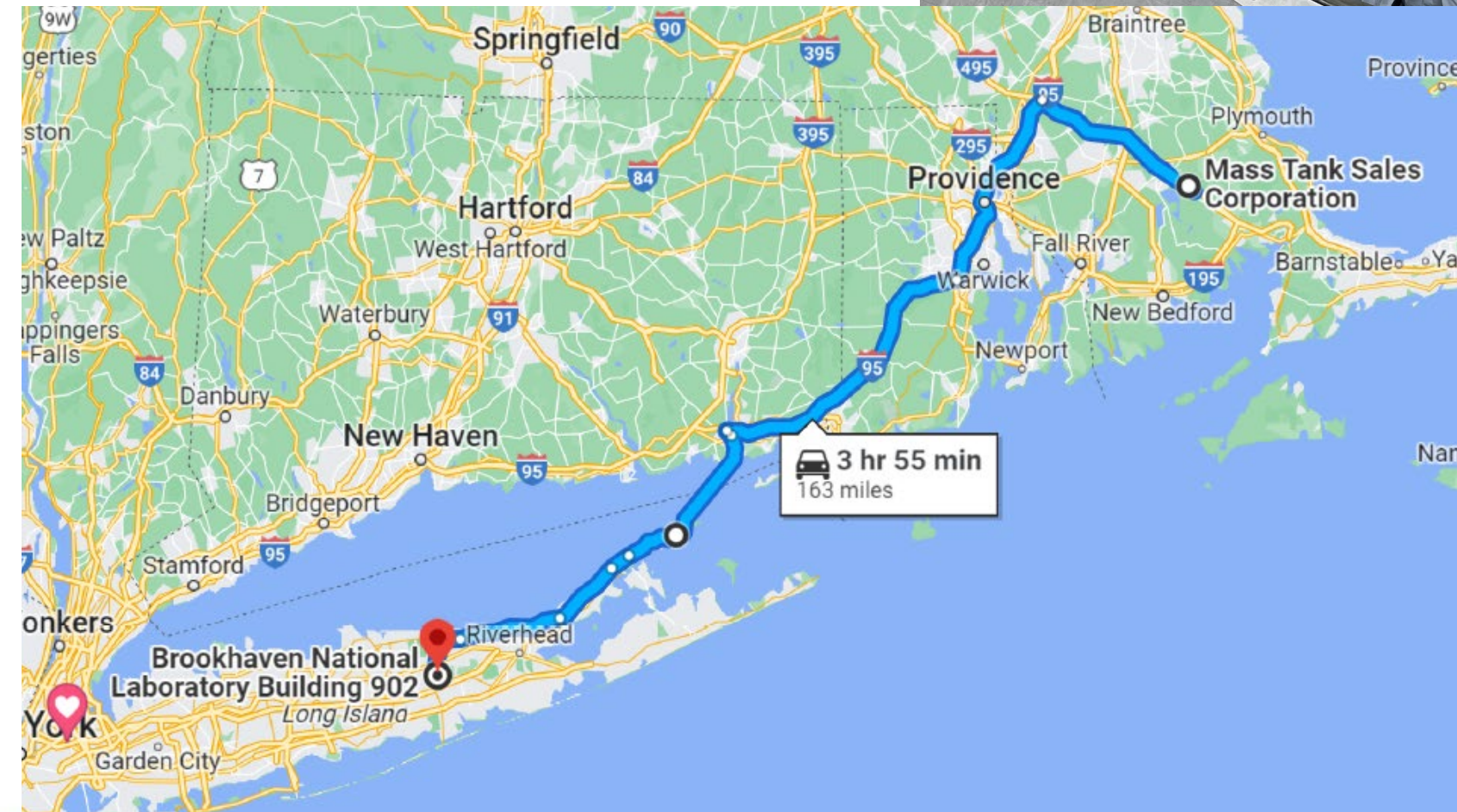
A collaborative effort between multiple universities and other labs



# 30-ton Tank



Delivered to BNL on July 21,  
and moved into Facility on  
July 25, 2023



## Milestone!

Preparing for cleaning and water fill



# Technical Challenges

- Formula development to optimize Rayleigh Scattering Length
  - ~~Mitigated by early investment to develop various anti-scattering agents to minimize the impact of inhomogeneous electronic clouds; and by an iterative R&D approach, to characterize and verify property, and to provide feedback for optimization~~
- Scalability for In-situ Filtration
  - Mitigated by two prototyping studies (1000-L testbed and 30-Ton demonstrator) to exercise various deployment and filtration schemes to minimize unknown cost and schedule risks associated with technology development → **nanofiltration system scale-up**
- Simulation
  - ~~Mitigated by forming a WbLS working group to define the requirement and performance of target medium for a kiloton-scale detector~~

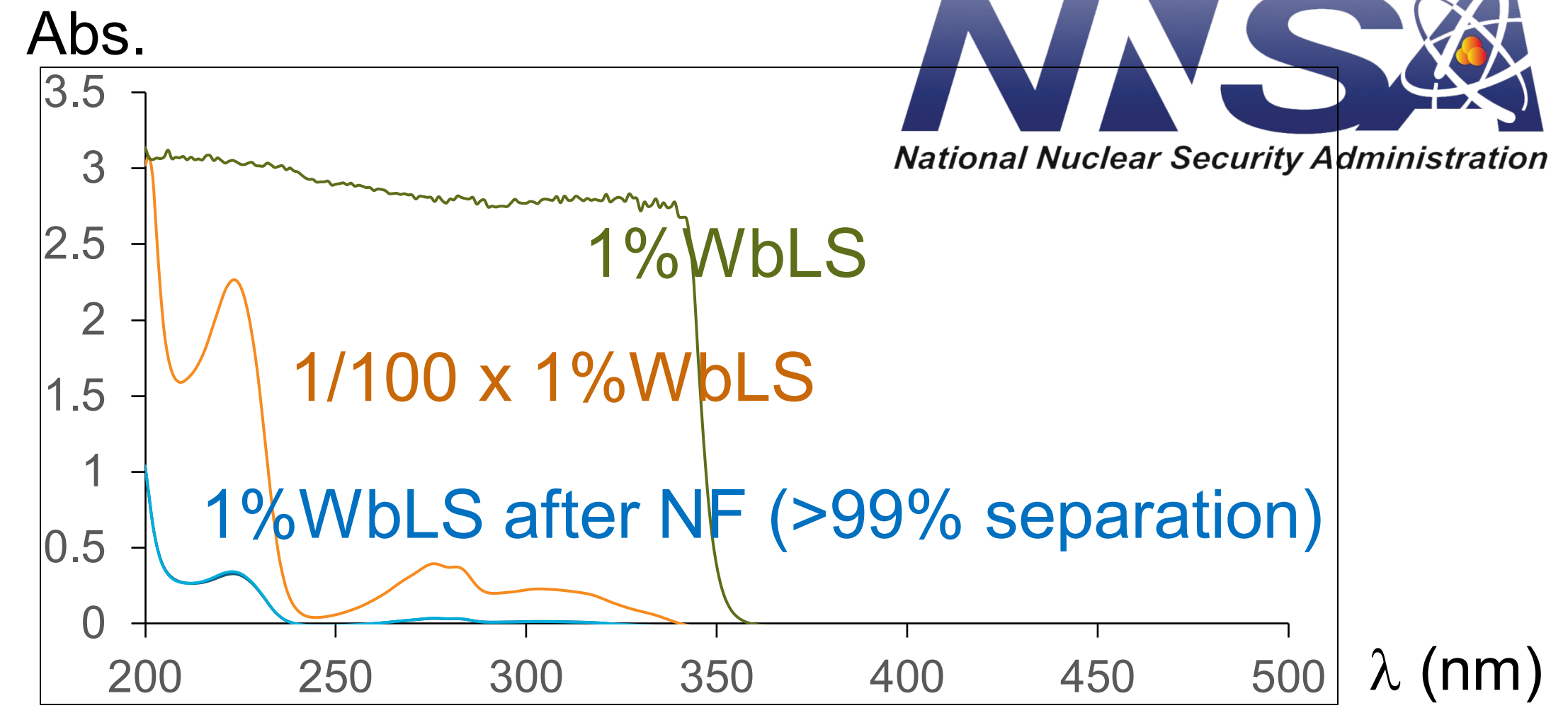


# Nanofiltration System

MaxiMem (0.5 GPM)



2540-pilot (6 GPM)



30T-NF (30 GPM, under RFQ)



example taken from Synder

A bandpass technology to separate oil and water for in-situ purification (largely used in industry); collective activity UC Davis, BNL and UK



# Alternative In-situ Purification (Exchange Column)

- Many industrial resins/scavengers (technologies developed from nuclear waste processing and enrichments) pose metal selectivity
- For Gd-WbLS, searching to remove radioactive/colored leaches from SS tank, PMTs, etc. (i.e.  $\text{Fe}^{2+,3+}$ ); maintaining a clean optical detector
- A testbed with mixed resins showed promising results from multiple spiked tests (>80%Fe removal without Gd loss per pass)



One-step sequential extraction



# Summary

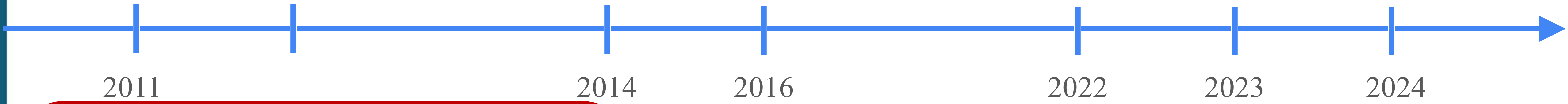
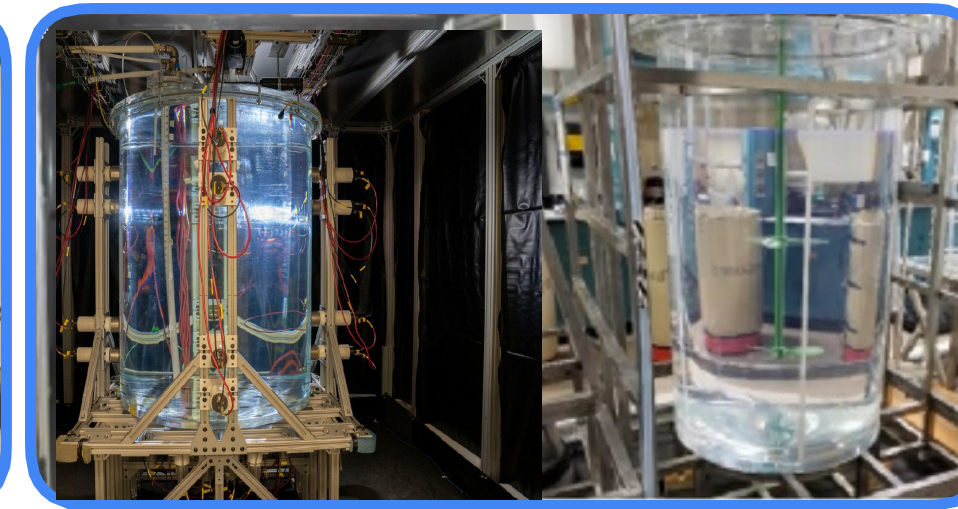
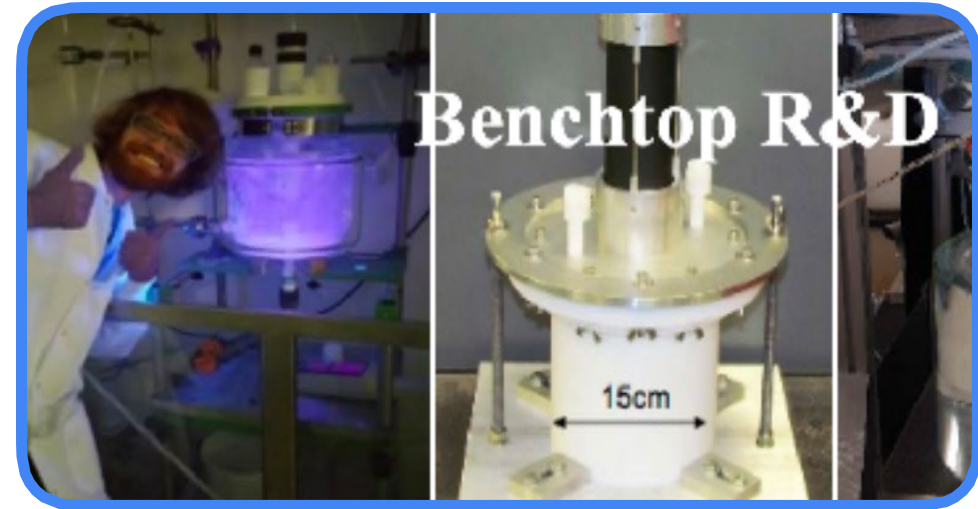
Sampling

Tabletop R&D

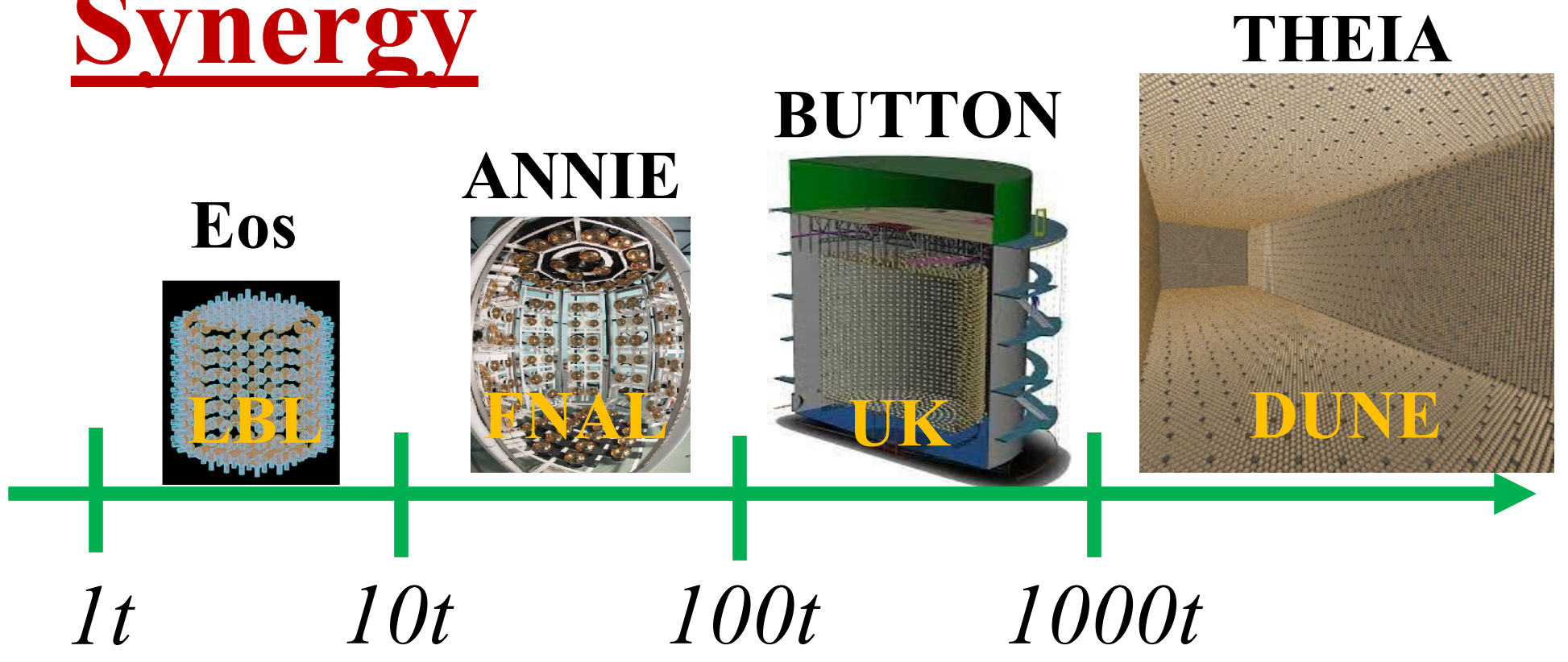
Early prototype

Current 1-ton detector

30-ton demonstrator



## Synergy



Continue research in new detector mediums and technologies

- Good progress towards technical developments on benchtop and prototyping studies
- Commissioned 1T Testbed; data-taking and analysis ongoing
- Ton-scale production facility ready in Q1/2024
- 30-ton Demonstrator in Q2/2024
- Start with water, Gd-H<sub>2</sub>O, Gd-WbLS (1%); followed by testing different WbLS and alternative purification schemes



