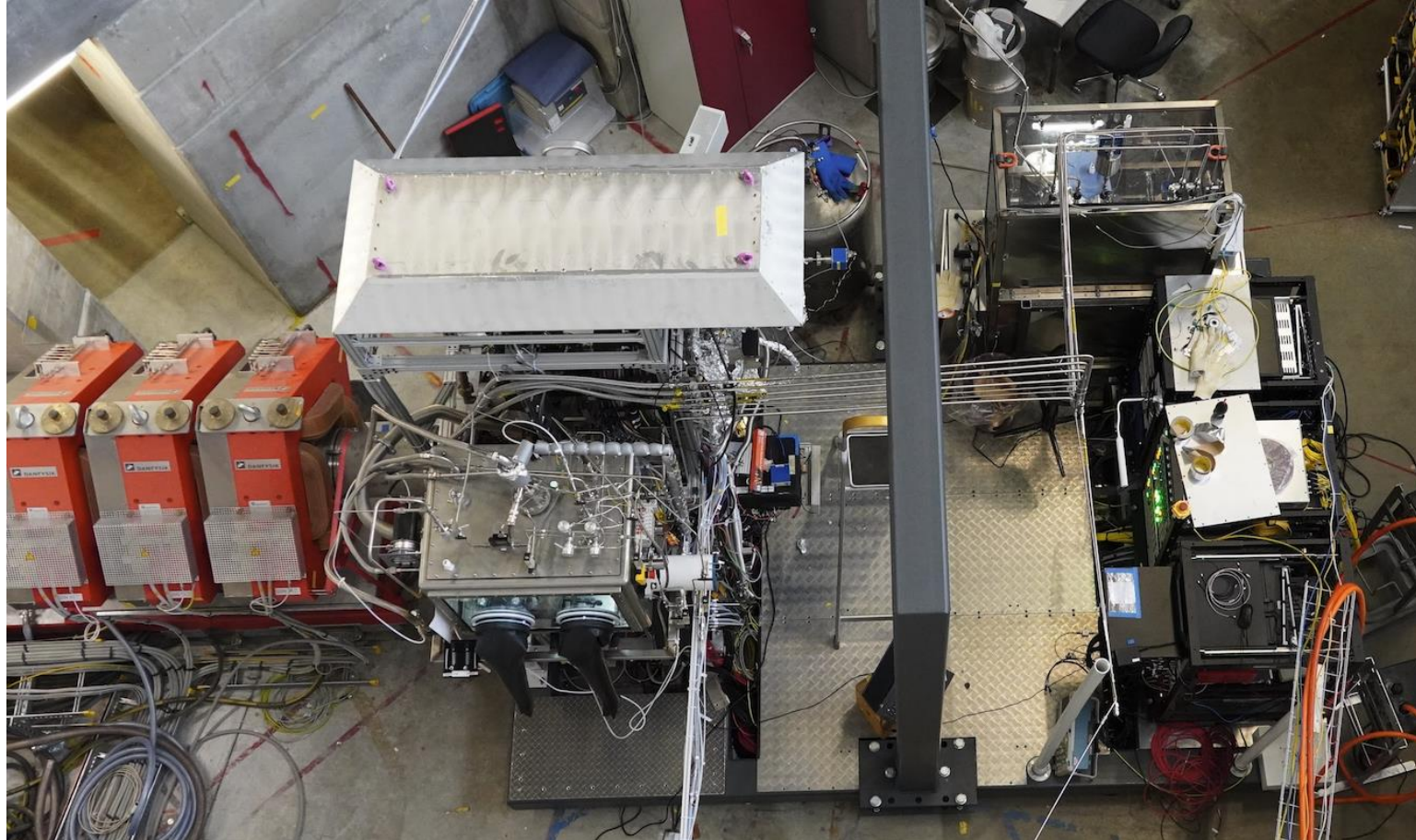


Recent Tritium Activities in μ CF



Walter T. Shmayda, Ph.D., P. Eng.
Tritium Solutions, Inc.
Rochester, New York, USA

International Workshop on μ CF and Future Applications
University of Liverpool, Liverpool, United Kingdom
July 2 – 3, 2026

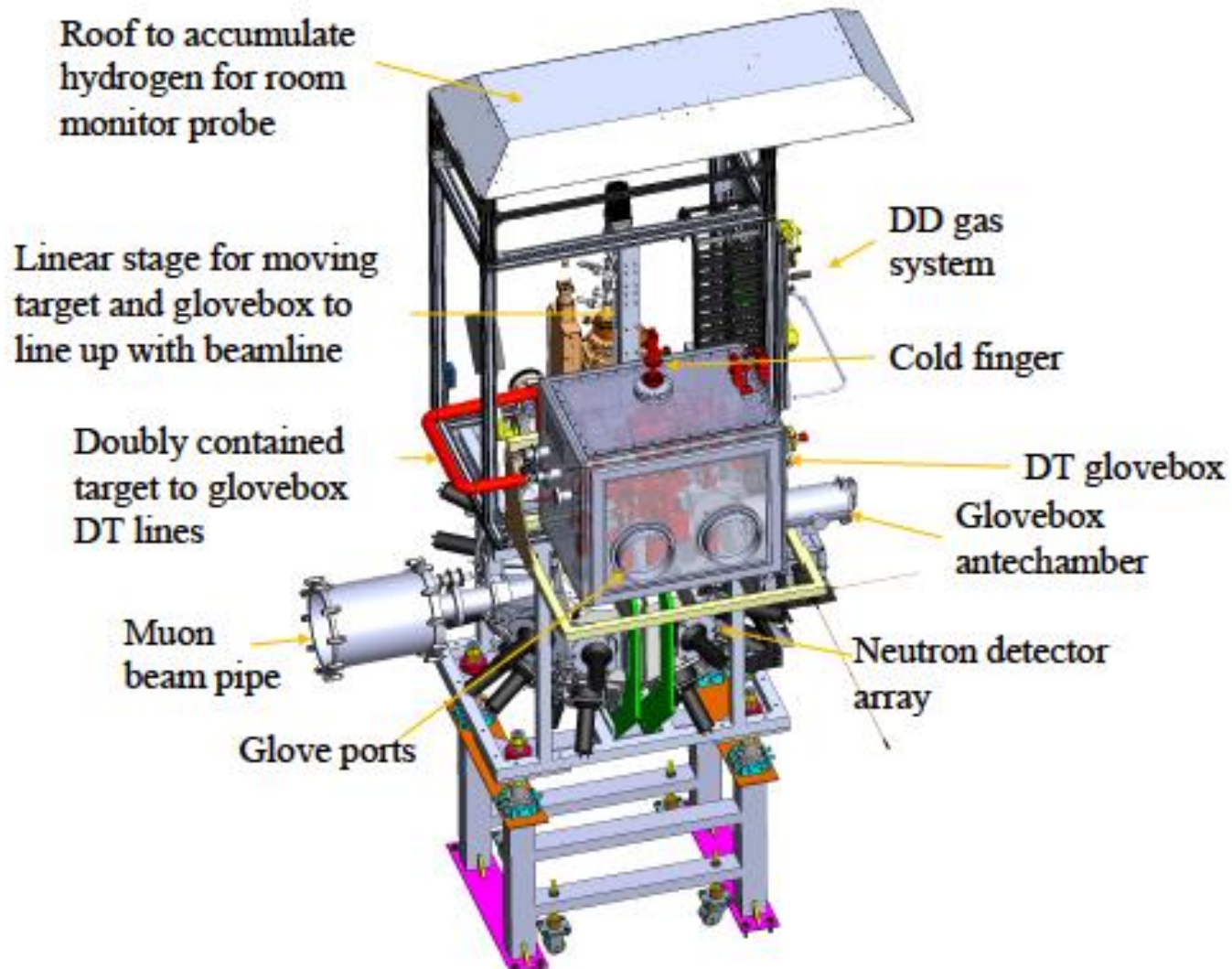


- **Describe the tritium handling system**
- **Highlight the emission mitigation infrastructure**
- **Discuss tritium safety considerations**



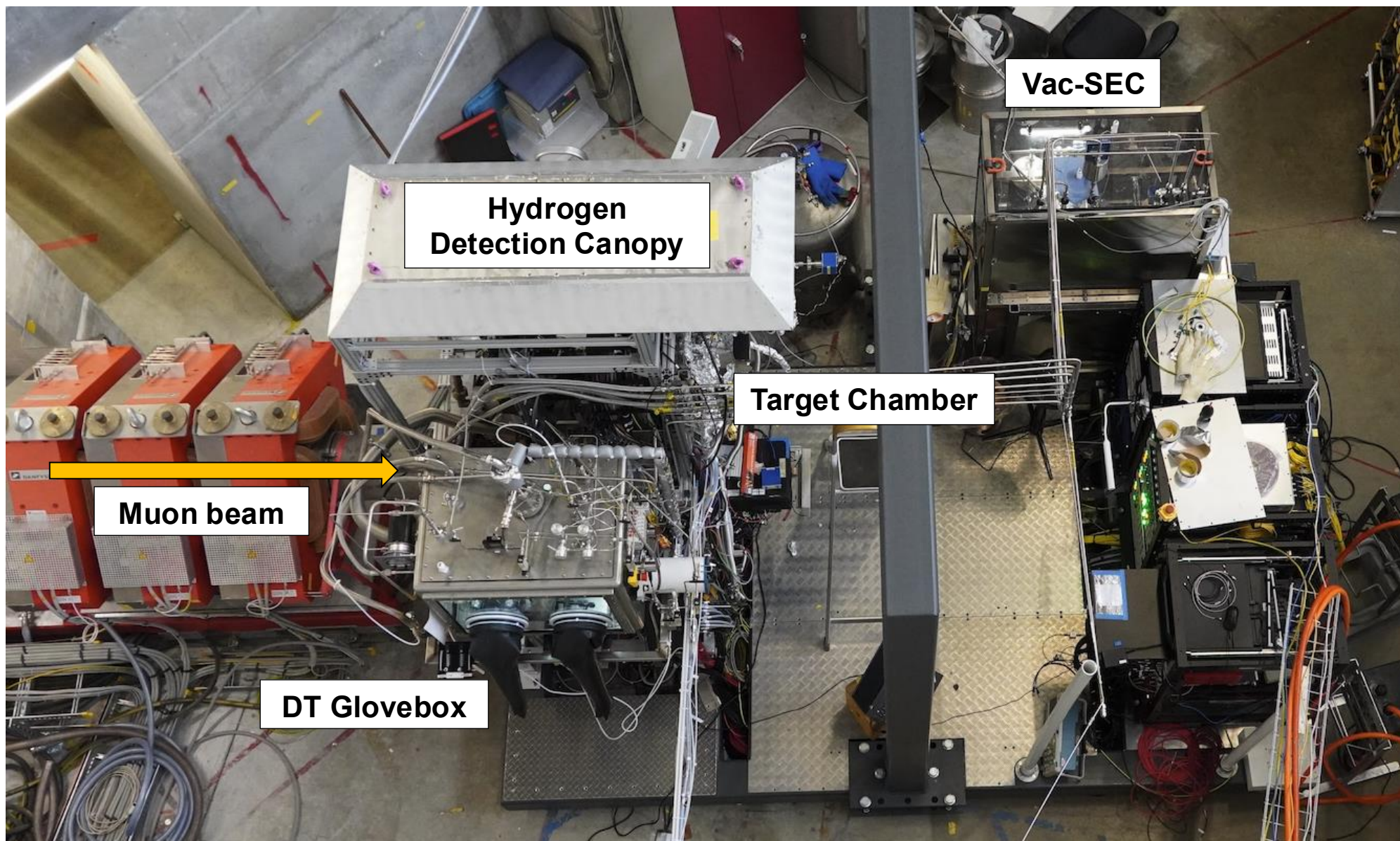
Tritium Solutions Inc.

Solid works model of the muon catalyzed fusion test rig portrays the key features of the experimental setup deployed at PSI





Accelaron handled 0.6 grams of tritium pressurized to 10^5 atmospheres to measure the muon sticking fraction





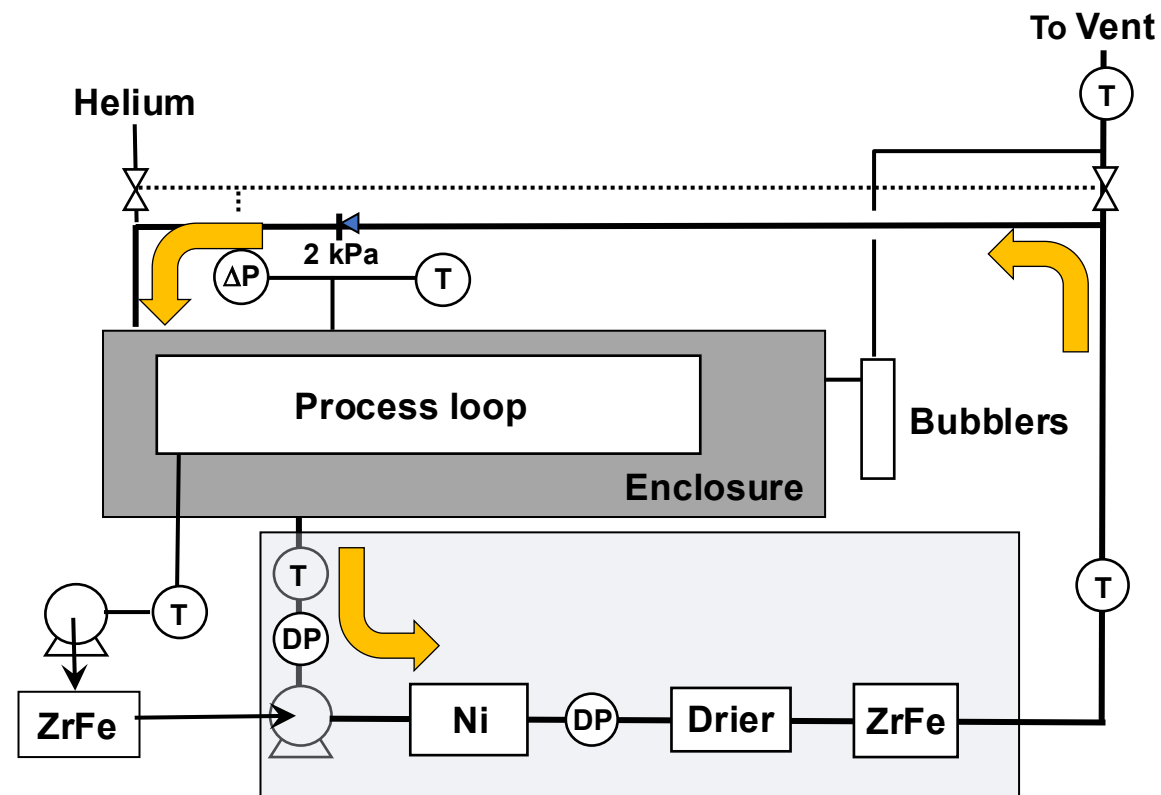
Getter-based cleanup-system for the enclosure using a helium cover gas mitigated accidental releases without conversion to tritiated water

Functions:

- Recovery of elemental tritium
- Maintain negative pressure relative to the ambient

Operational parameters:

- Dew Point: - 60°C
- O₂ concentration: ~ ppm
- Glovebox activity: ~ 1 mCi/m³



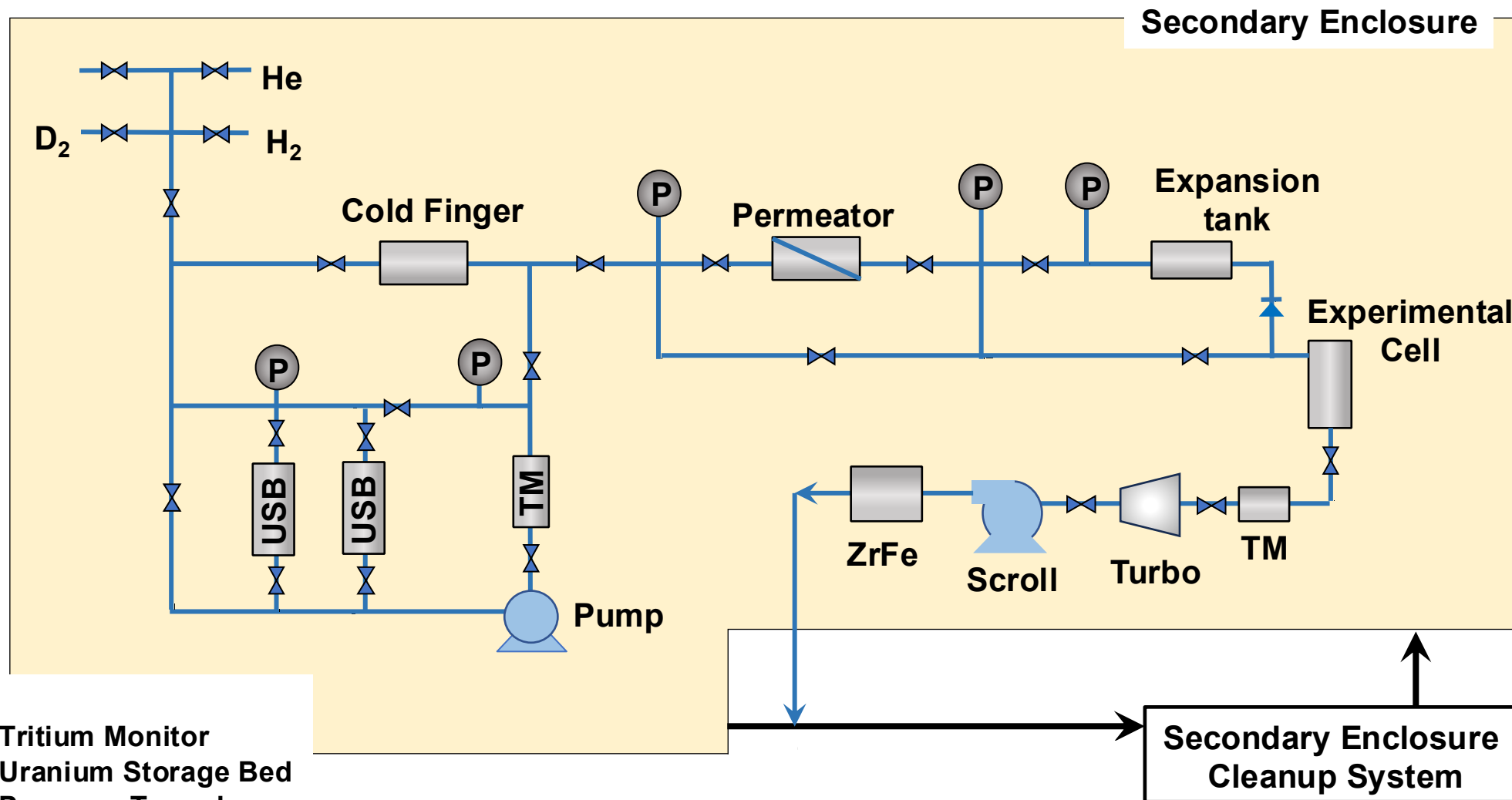
Legend:

- DP = Dew Point sensor
- T = Tritium monitor
- P = Pressure sensor
- Ni = Nickel bed
- ZrFe = Tritium scavenger bed



Tritium Solutions Inc.

The tritium delivery and high-pressure systems were housed in a glovebox under a helium cover gas

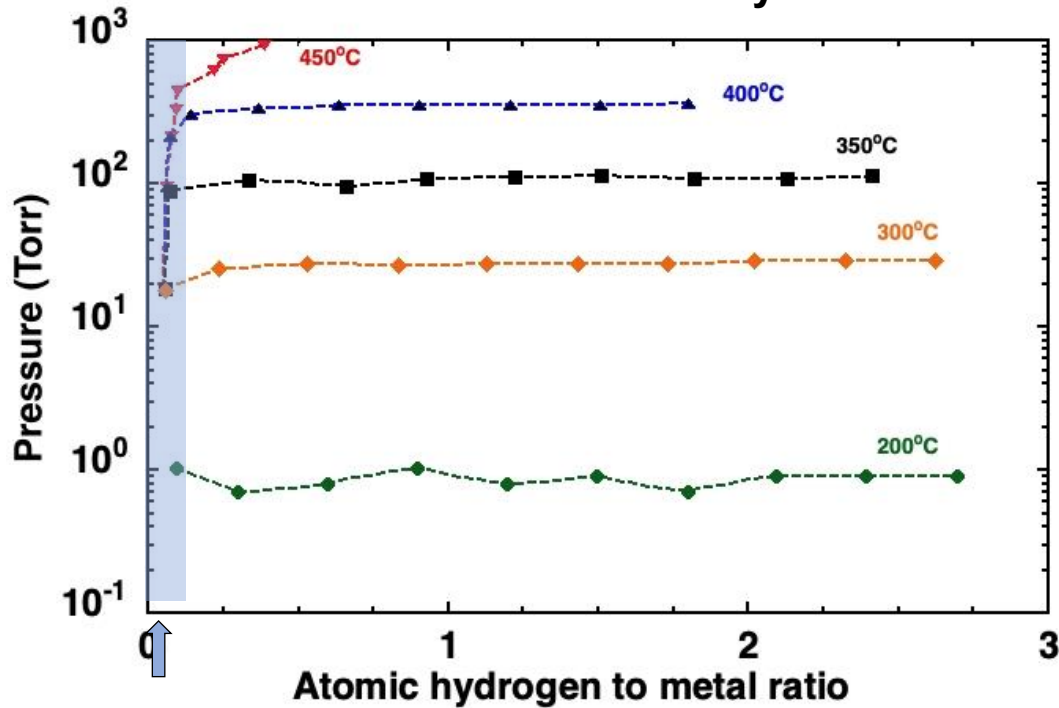




Tritium Solutions Inc.

Flow-through, doubly-contained uranium storage beds offer safe, reliable, and robust tritium storage capabilities

Isotherms for the U-H System

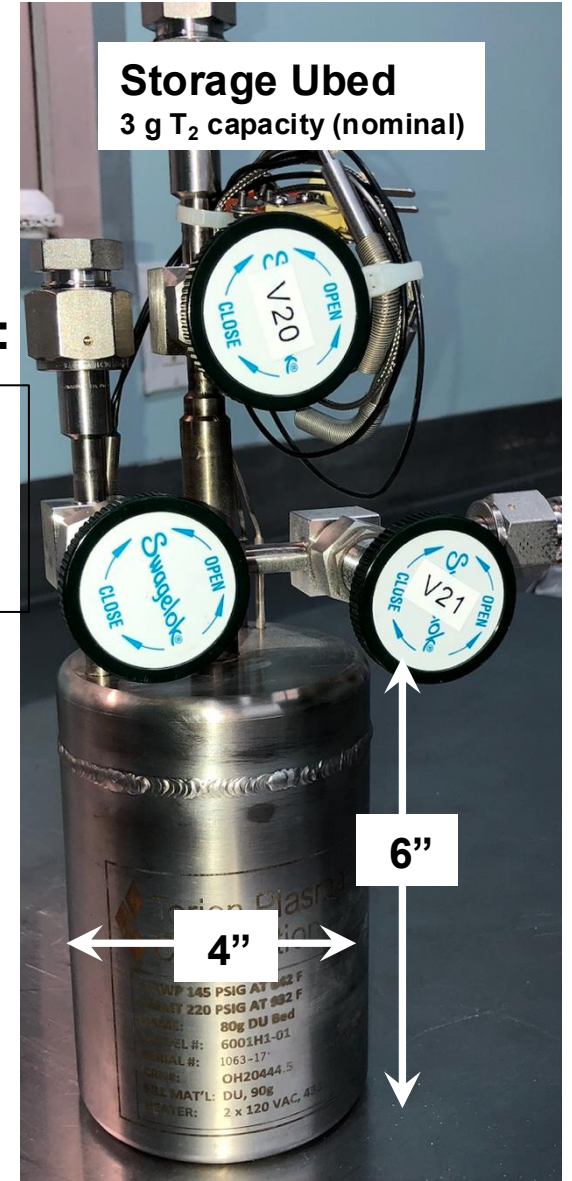


Solubility
regime

Tritium Storage & Delivery System provides four functions:

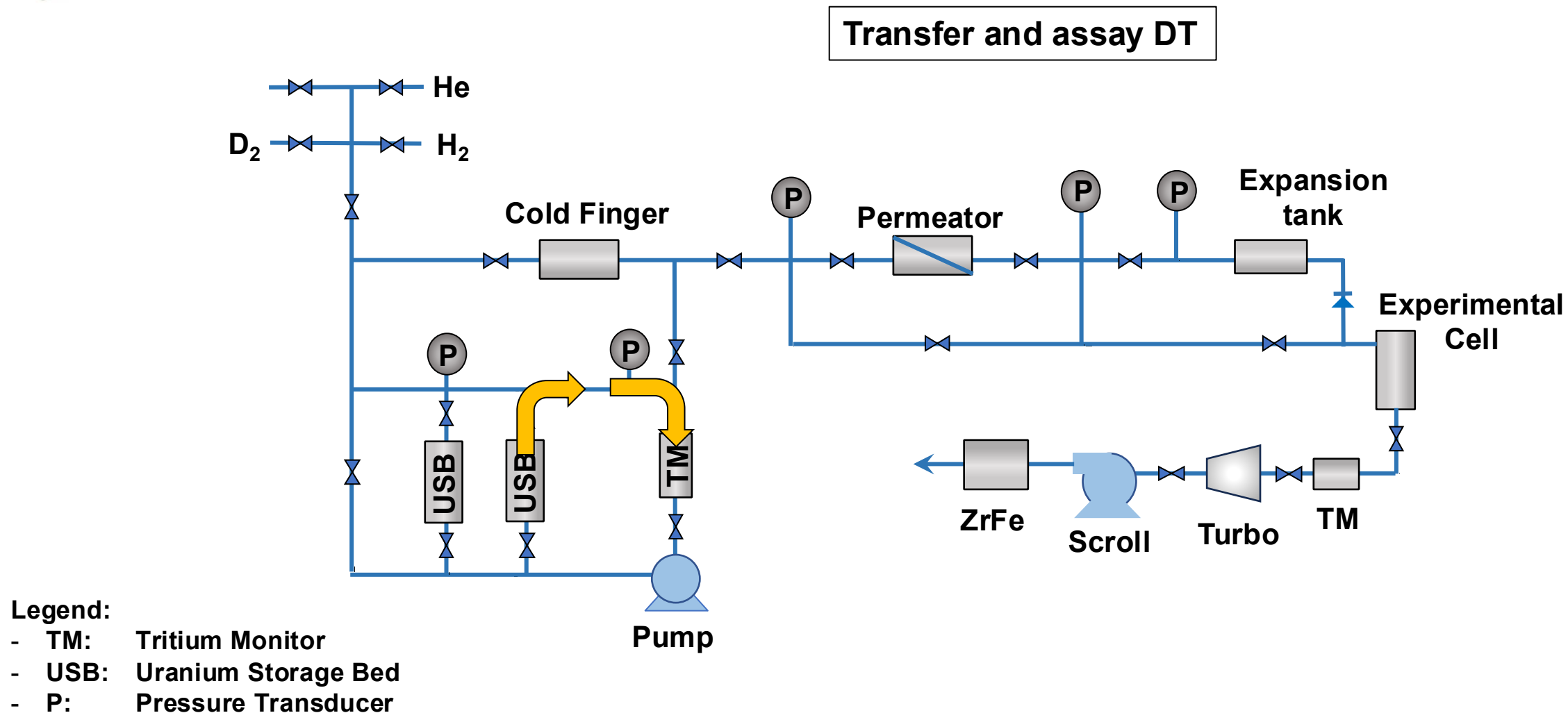
- Remove helium-3
- Assay tritium inventory
- Provide safe storage medium
- Accept gas from various sources

Storage Ubed
3 g T₂ capacity (nominal)



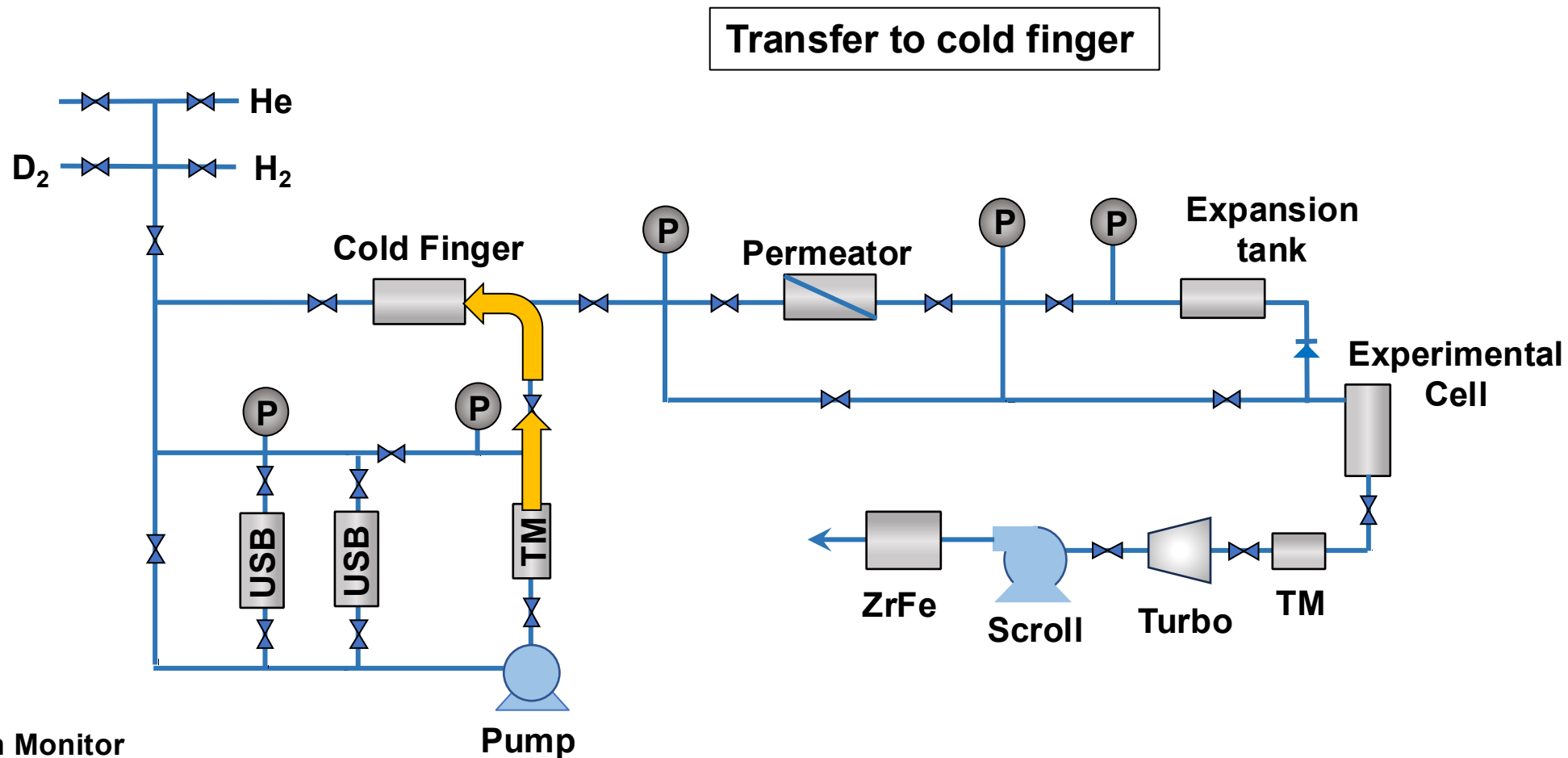


DT is transferred to the tritium process monitor (TM) to be assayed





DT moved cryogenically into the cold finger



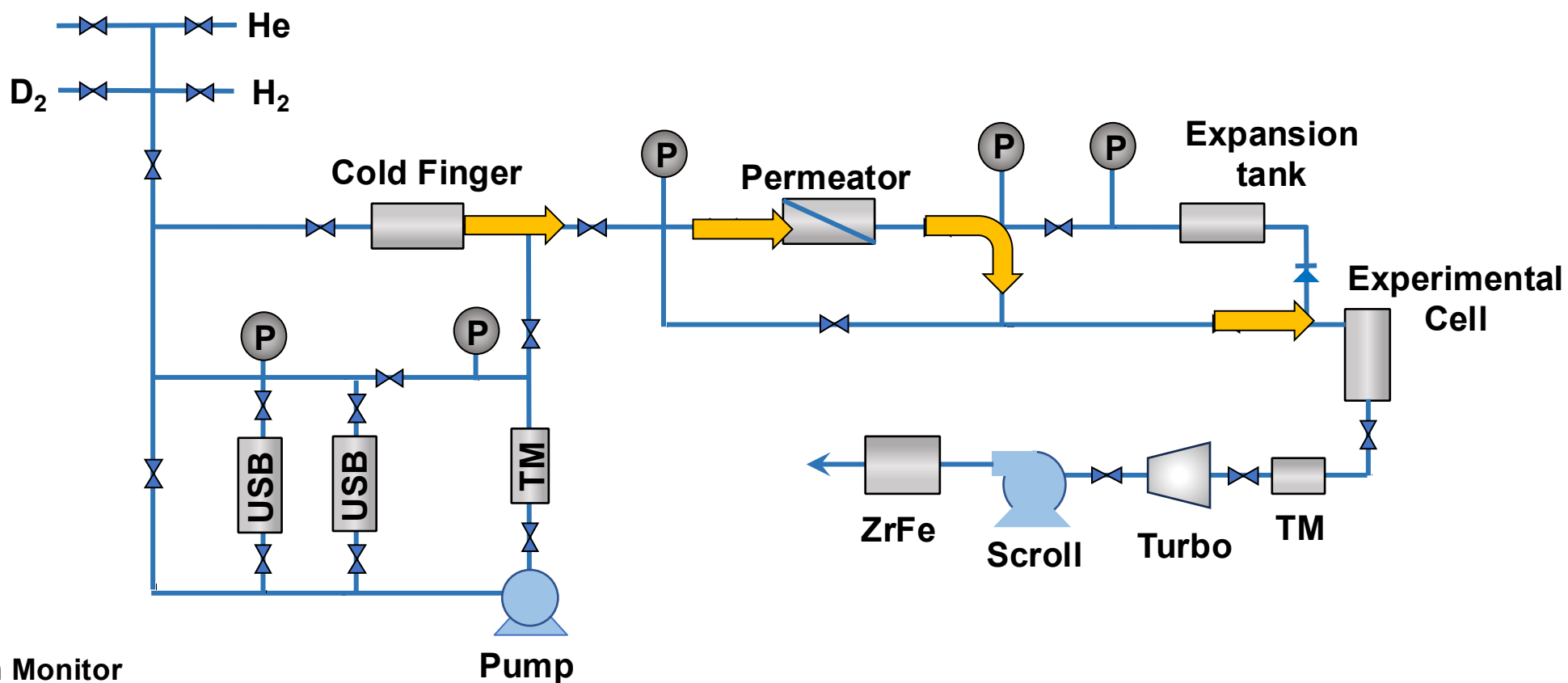
Legend:

- TM: Tritium Monitor
- USB: Uranium Storage Bed
- P: Pressure Transducer



^3He is removed from the DT gas with a Palladium/silver permeator

Remove ^3He from DT and deliver to cell



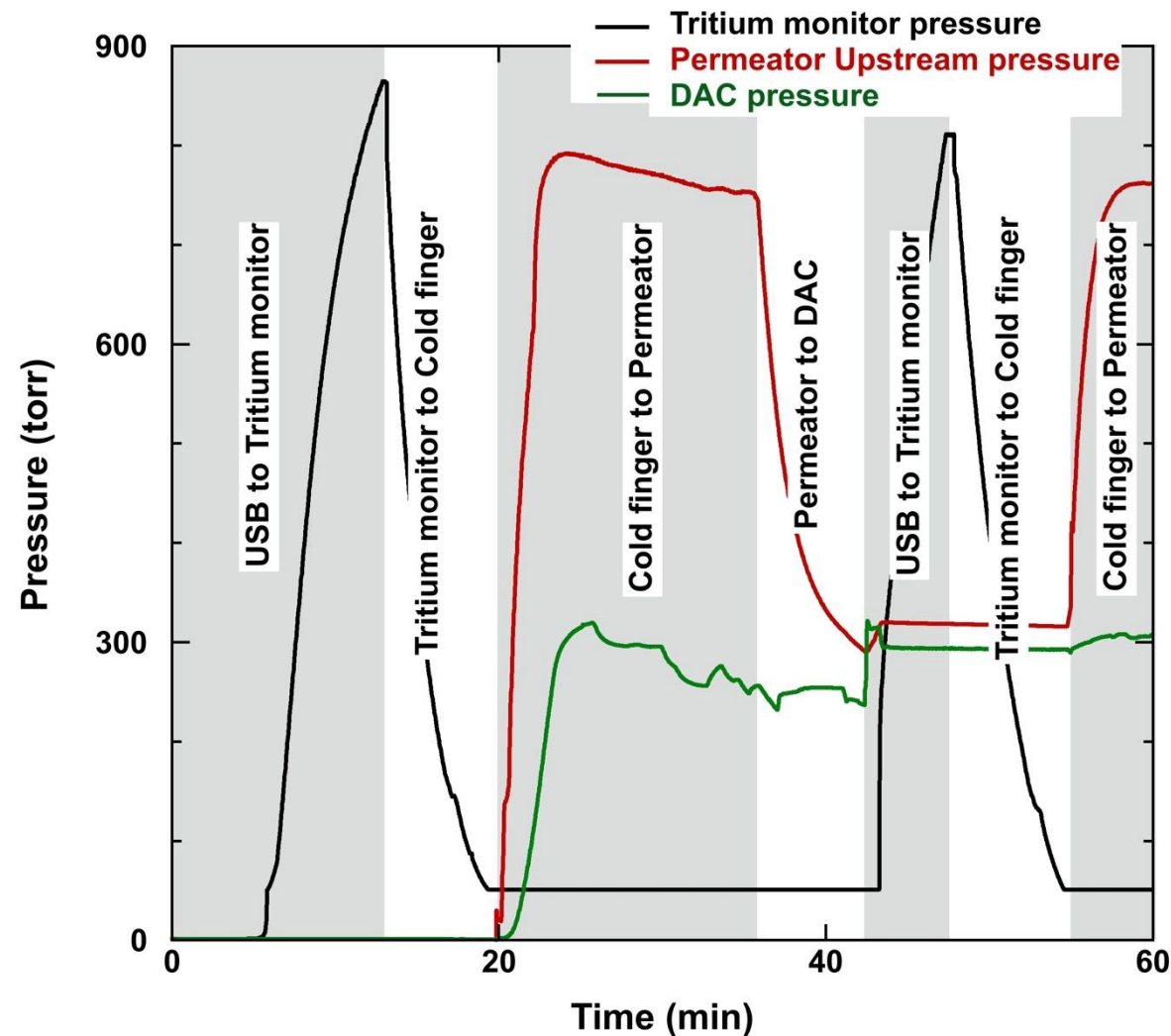
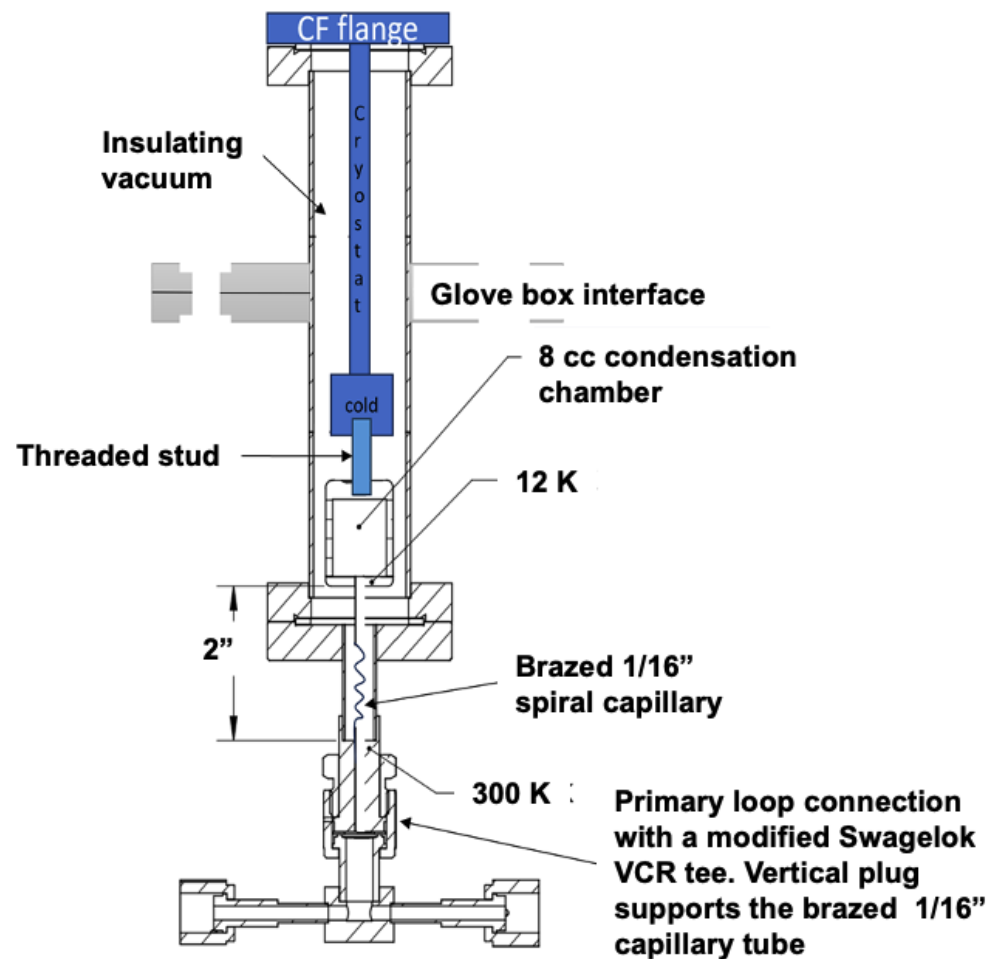
Legend:

- TM: Tritium Monitor
- USB: Uranium Storage Bed
- P: Pressure Transducer



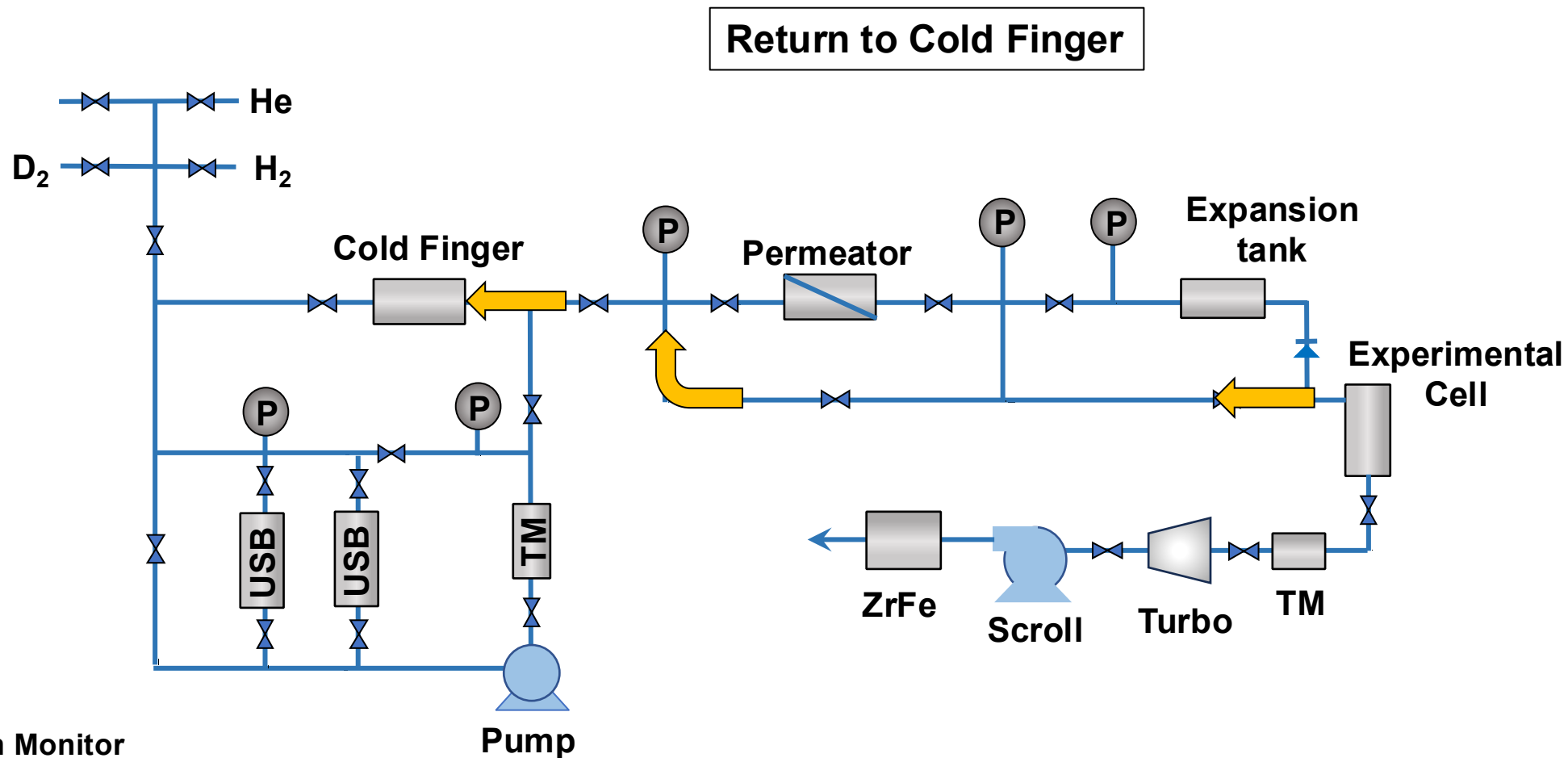
Tritium Solutions Inc.

The cold finger provides an elegant method to pressurize tritium into the permeator without using mechanical pumps



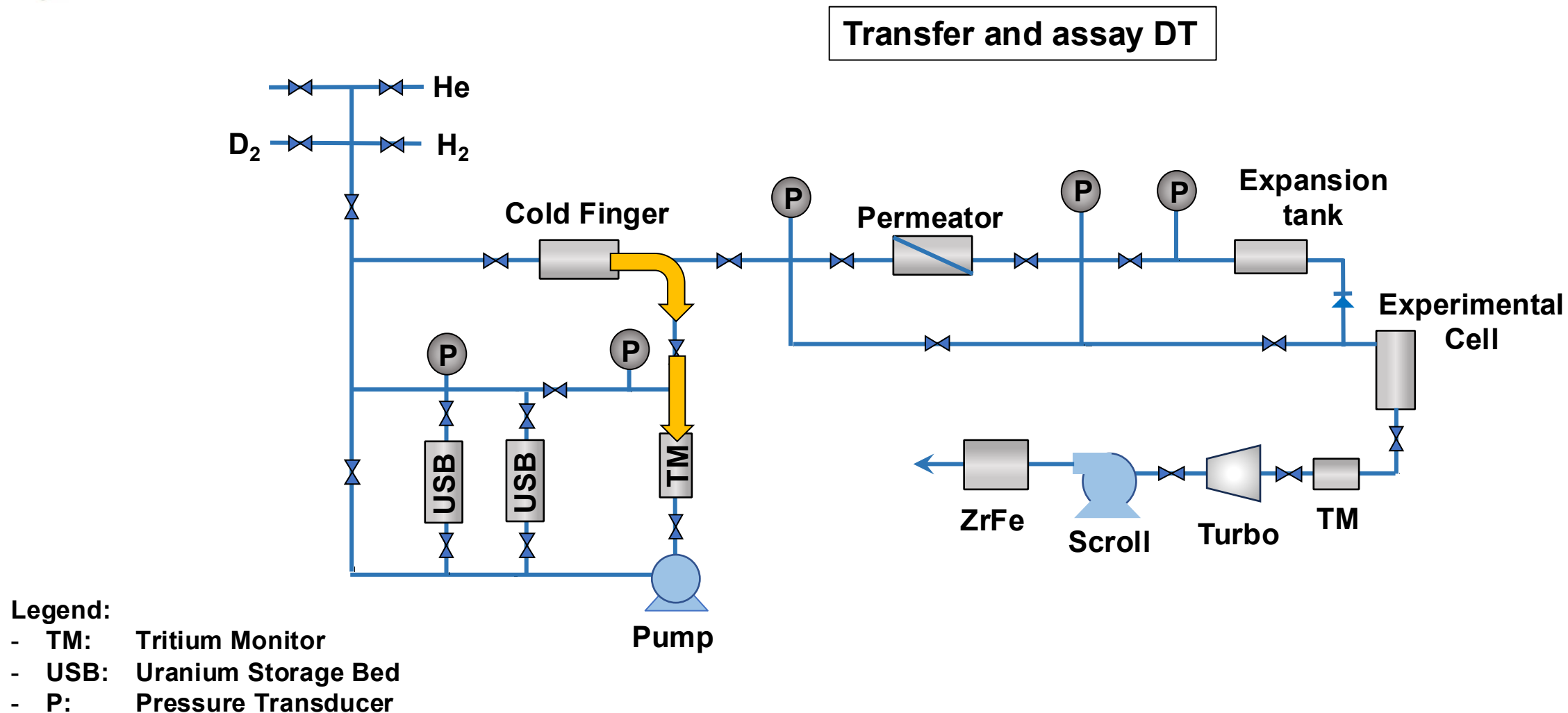


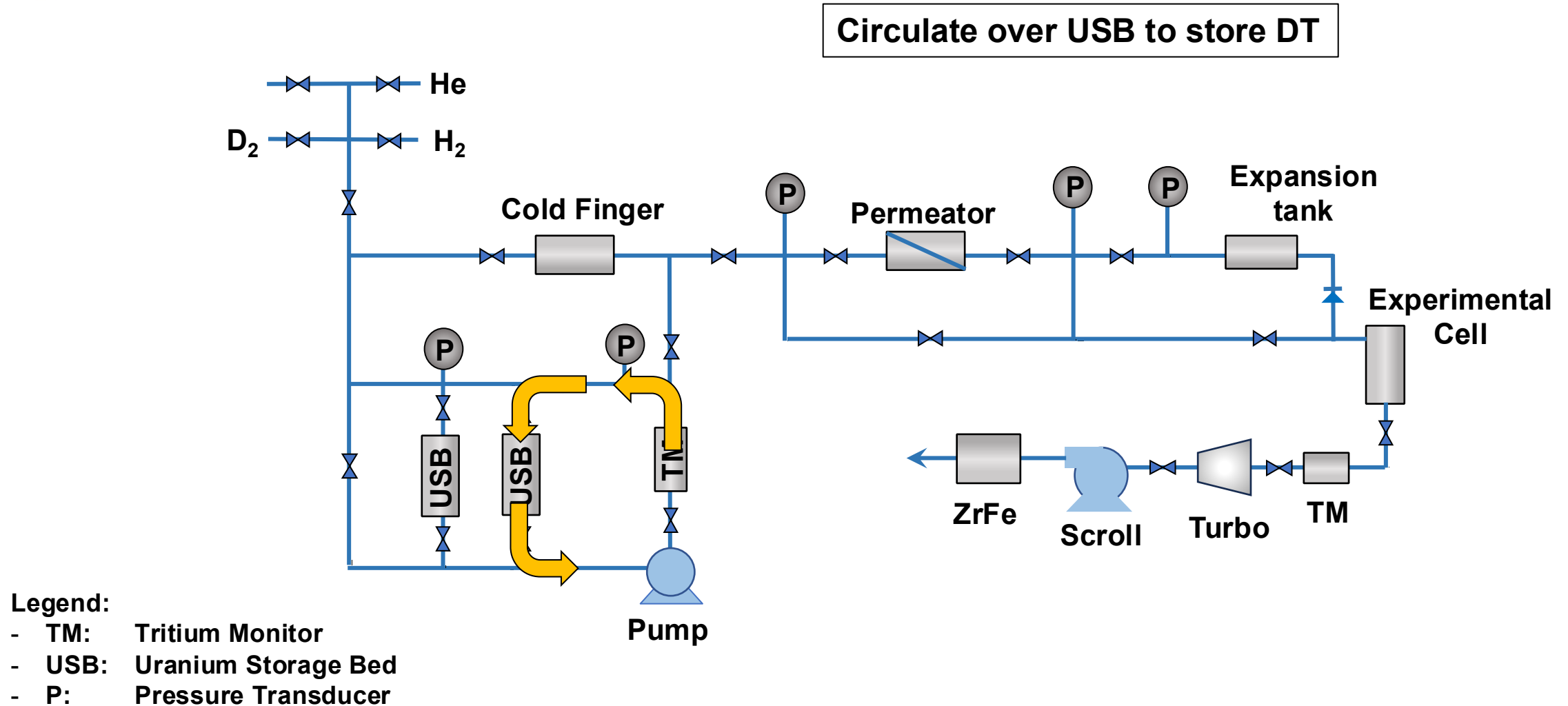
DT gas is returned to the the storage system using the cold finger





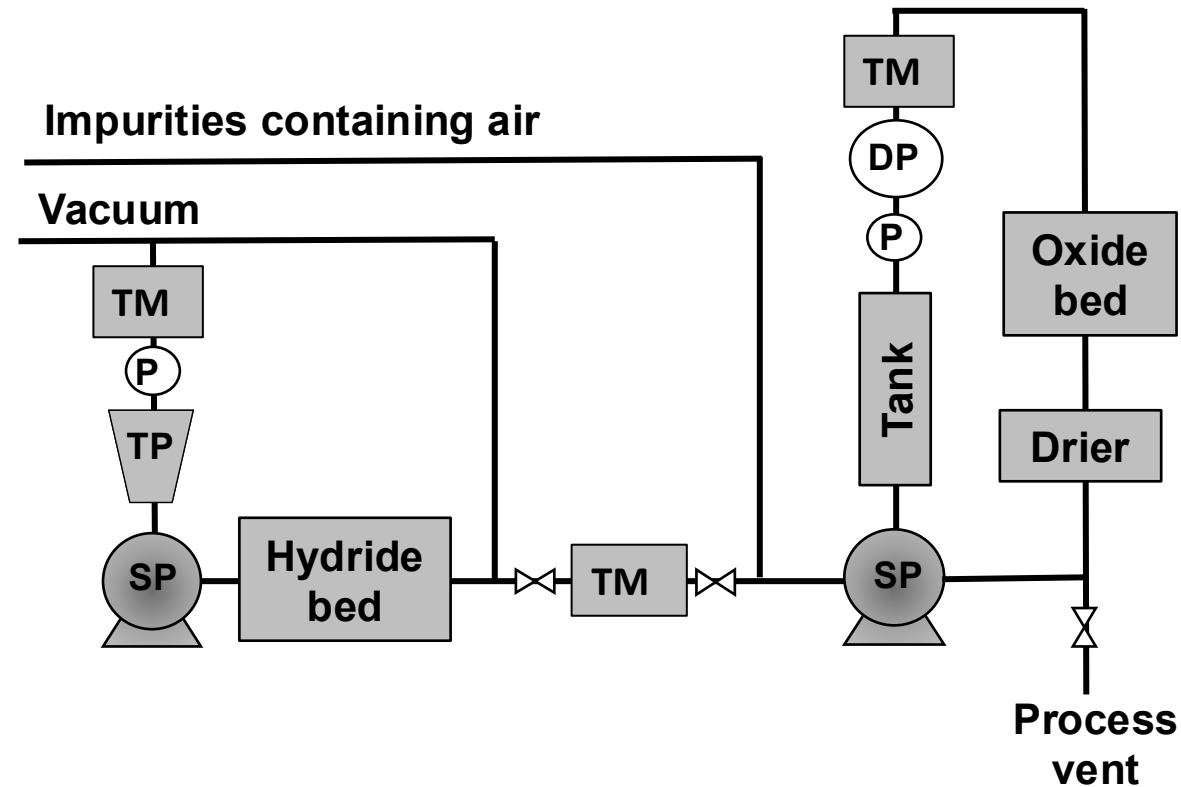
DT is assayed before returning to the USB







Emission reduction systems need to capture both inert gas and air bearing tritiated effluent streams



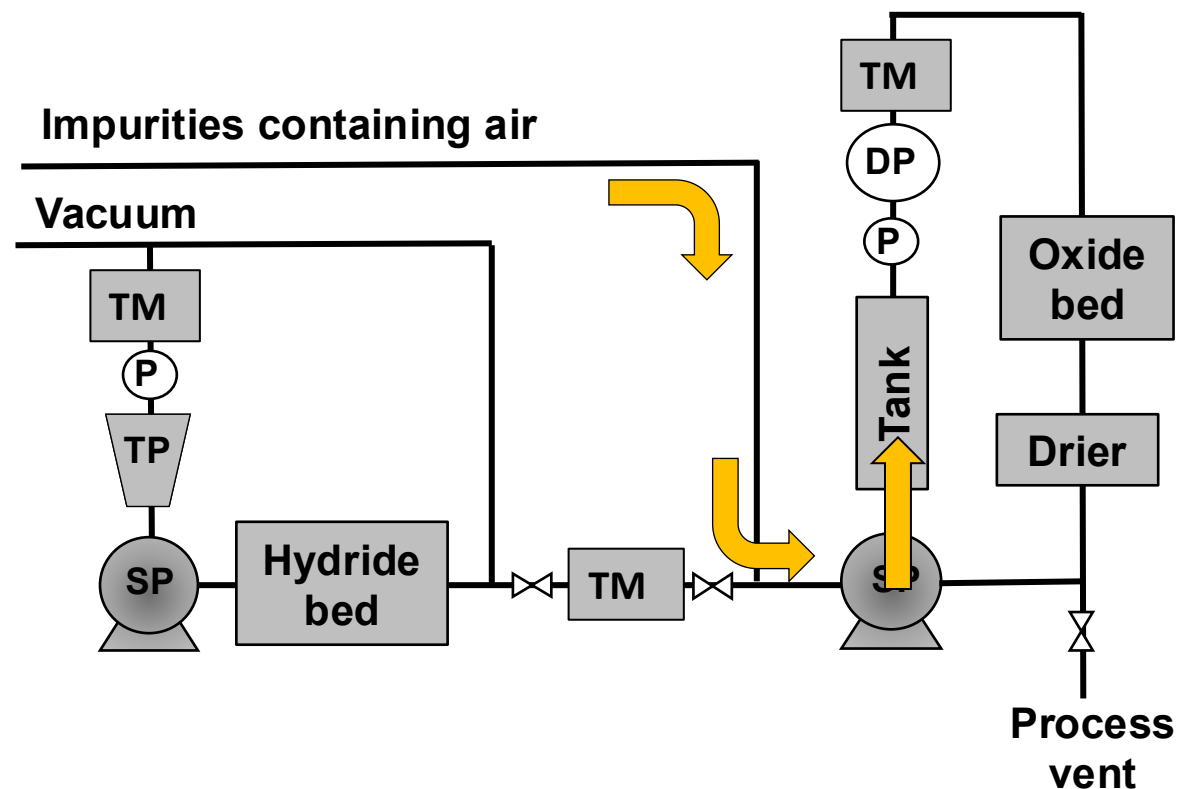
Legend:

- TM = tritium monitor
- P = pressure transducer
- TP = turbomolecular pump
- SP = scroll pump
- DP = dewpoint sensor



Tritium Solutions Inc.

Air containing tritiated effluents need to convert HT to water vapor (HTO) over an oxide bed



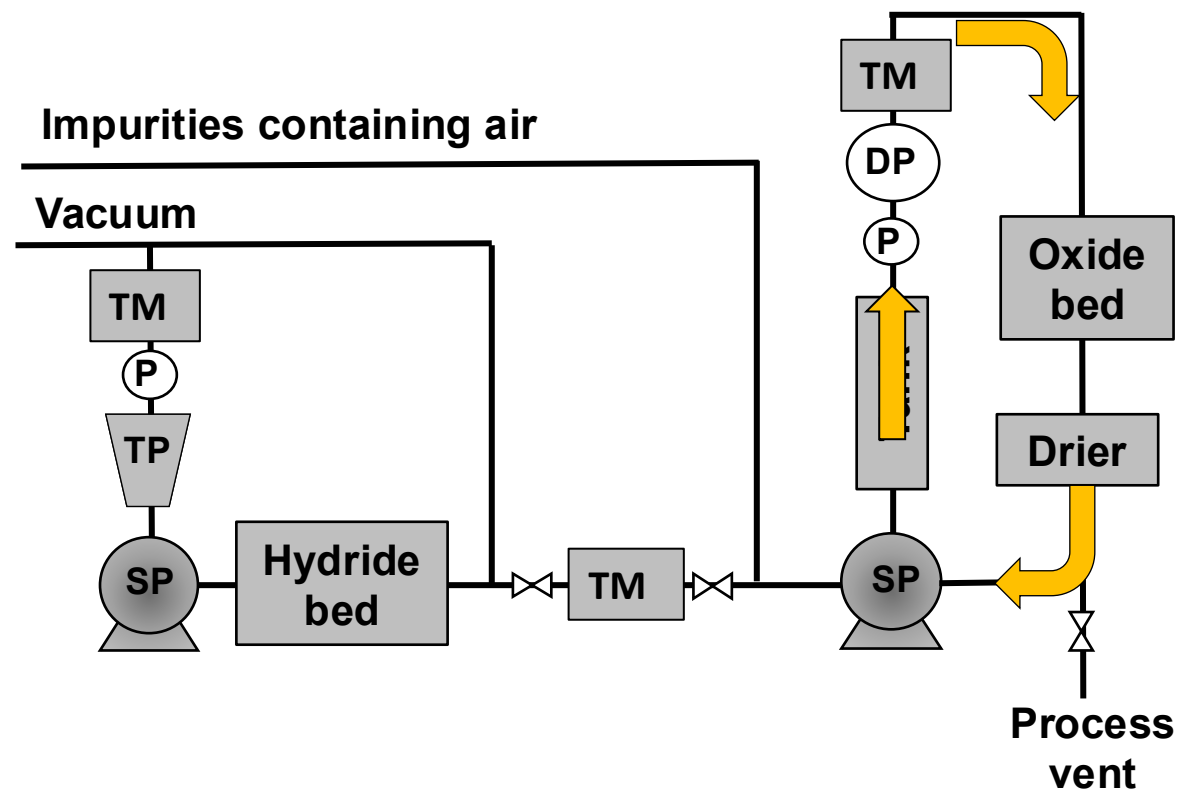
Legend:

- TM = tritium monitor
- P = pressure transducer
- TP = turbomolecular pump
- SP = scroll pump
- DP = dewpoint sensor



Tritium Solutions Inc.

Air containing tritiated water vapor (HTO) is circulated and captured on a drier before release to the environment

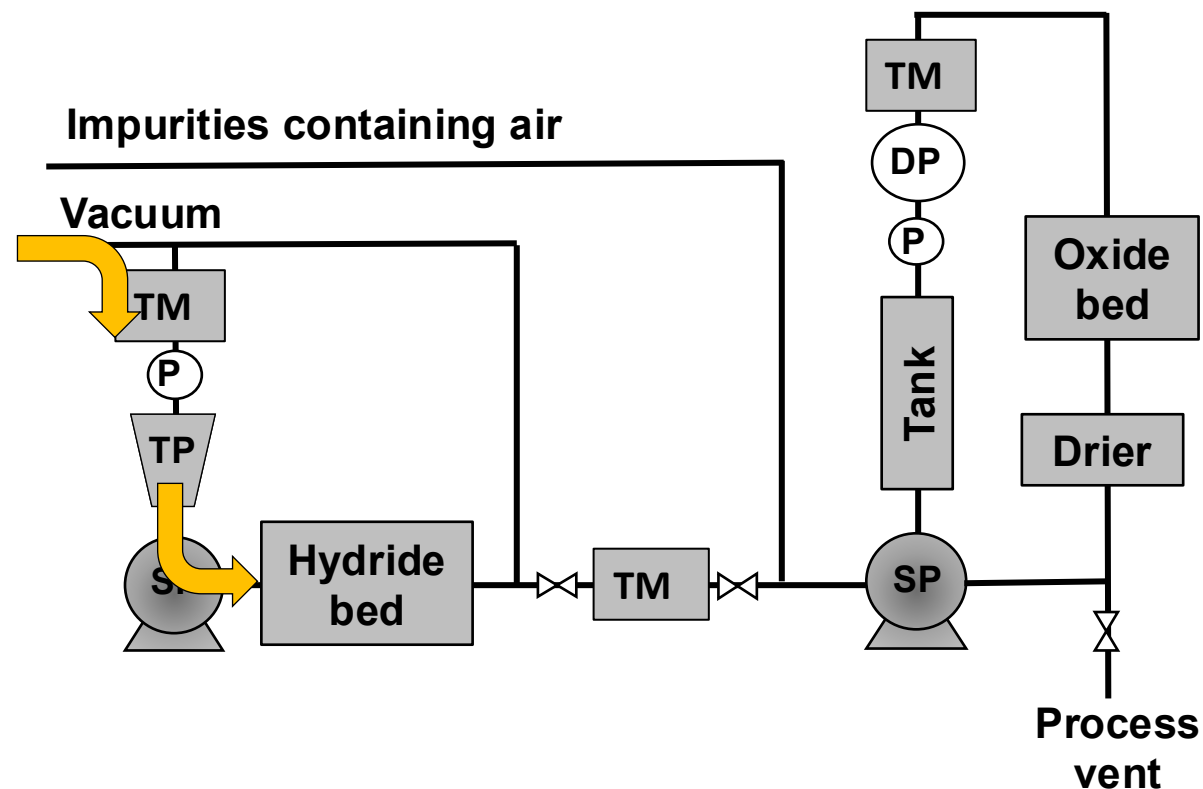


Legend:

- TM = tritium monitor
- P = pressure transducer
- TP = turbomolecular pump
- SP = scroll pump
- DP = dewpoint sensor



Inert gases containing tritiated effluents can be captured on a getter

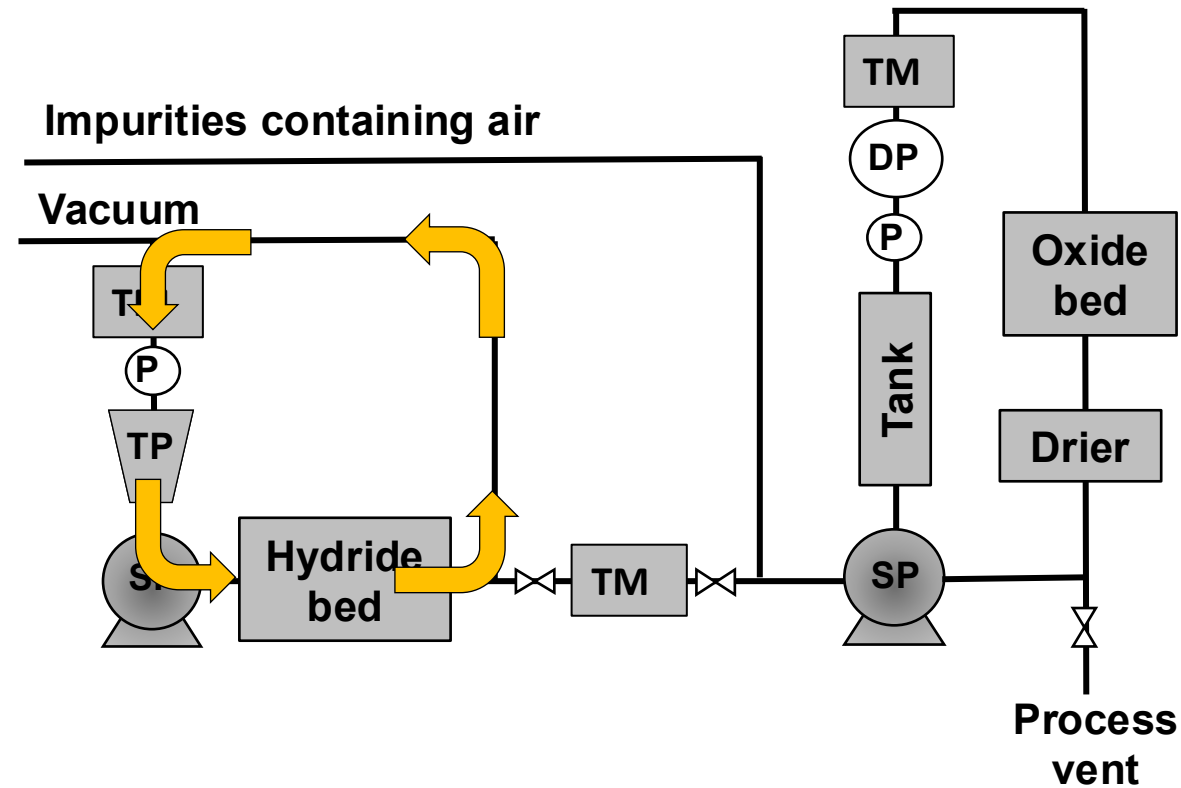


Legend:

- TM = tritium monitor
- P = pressure transducer
- TP = turbomolecular pump
- SP = scroll pump
- DP = dewpoint sensor



Circulation over the getter reduces blanketing effects



Legend:

- TM = tritium monitor
- P = pressure transducer
- TP = turbomolecular pump
- SP = scroll pump
- DP = dewpoint sensor



Process loop is a high integrity system

- **Constructed from 316 stainless steel tubing**
- **Minimize the number of demountable joints with orbital welding**
- **VCR coupling of components to the loop using copper gaskets**
- **Leak-tightness of each joint/weldment $< 1 \cdot 10^{-9}$ scc/s helium**
 - **Process loop will be leak checked any time the system is relocated or modified**
- **Permeator designed in accordance with ASME Section VIII, Div. 1**
- **Loop constructed in accordance with ASME B31.3 Section X, High Purity**



Commissioning with tritium was a staged process

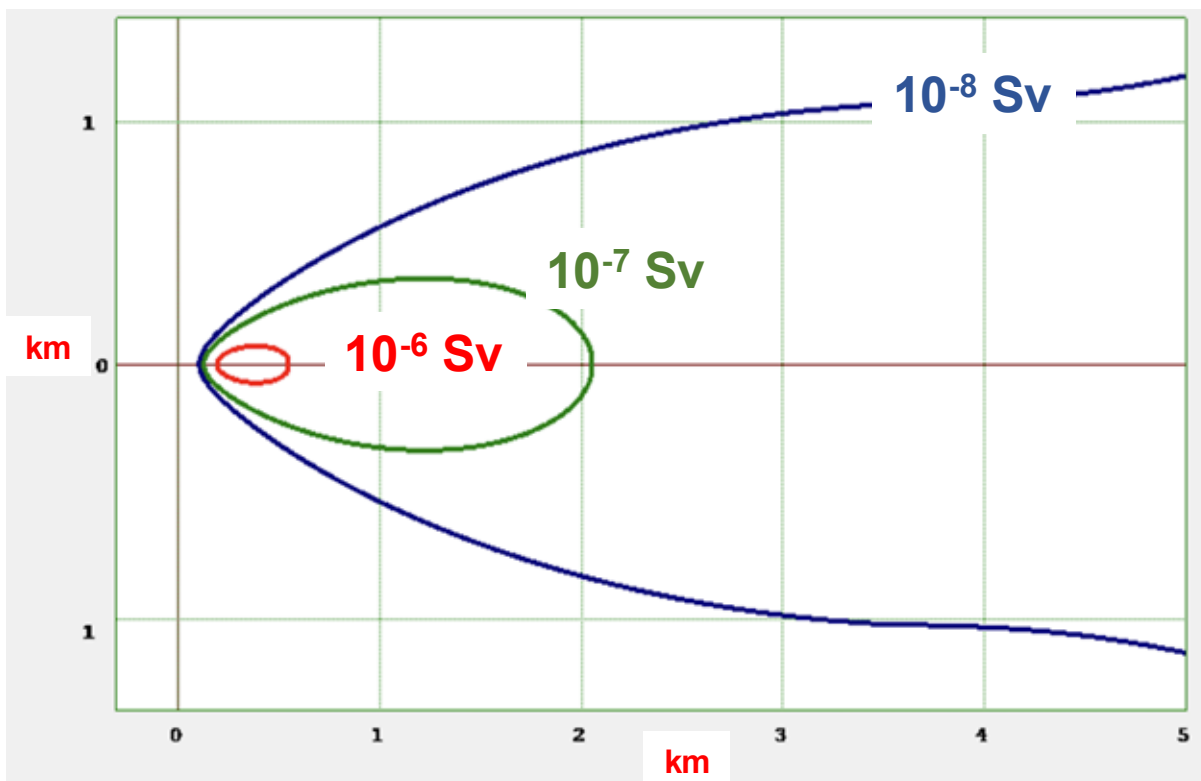
- **Process verification using D₂**
- **Preliminary commissioning with 0.01% tritium in deuterium**
 - **Search for low level leaks**
 - **Verify performance of tritium monitors**
- **Intermediate commissioning with 0.1% tritium in deuterium**
 - **Gain operational experience with no risk of exceeding the PSI emission limits**
- **Final commissioning run with 1 and 10% tritium in deuterium**
 - **Finalize procedures**
- **No tritium operations if the enclosure cleanup system is not functioning**

Supervision of the system anytime tritium is off the Ubed

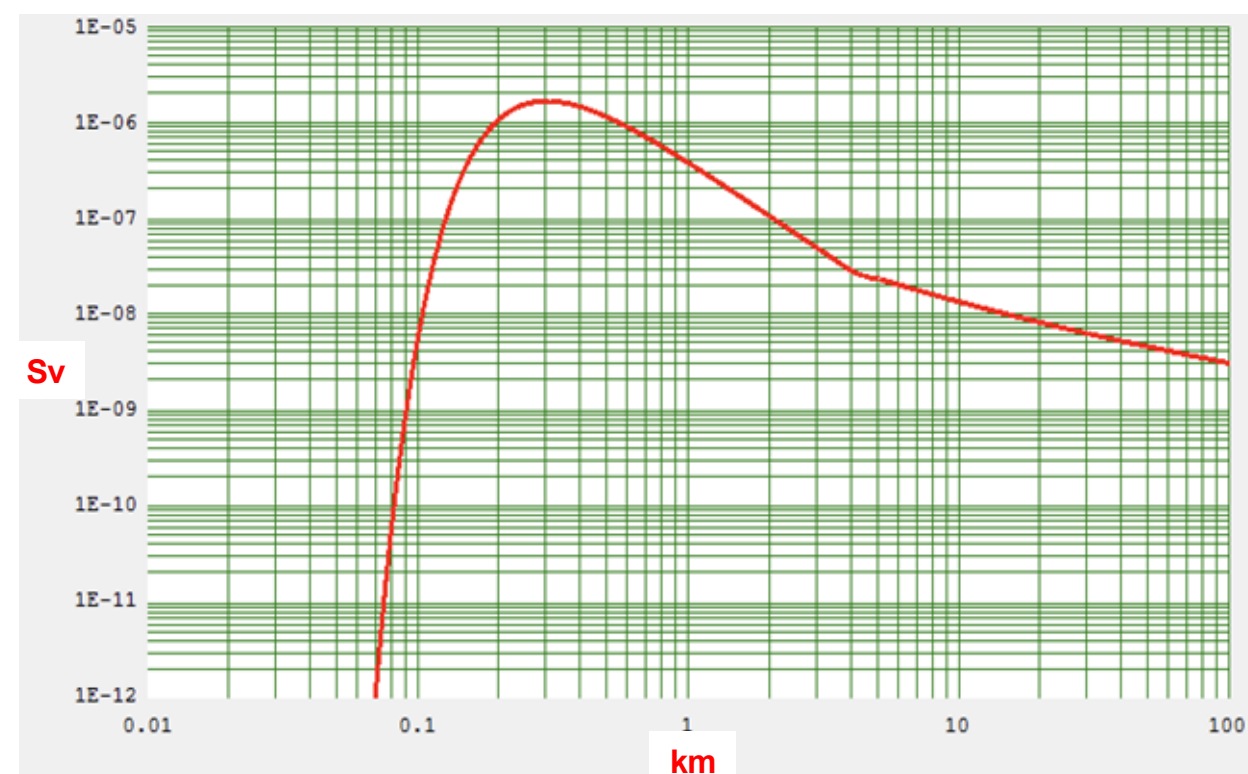


Doses to the public resulting from an accidental **maximum** tritium release were projected to be negligible under very unstable, Class A, conditions

Plume contours



Plume centerline



Assumptions:

Stack: 44.6 m high, 1.54 m dia, 9.4 m/s

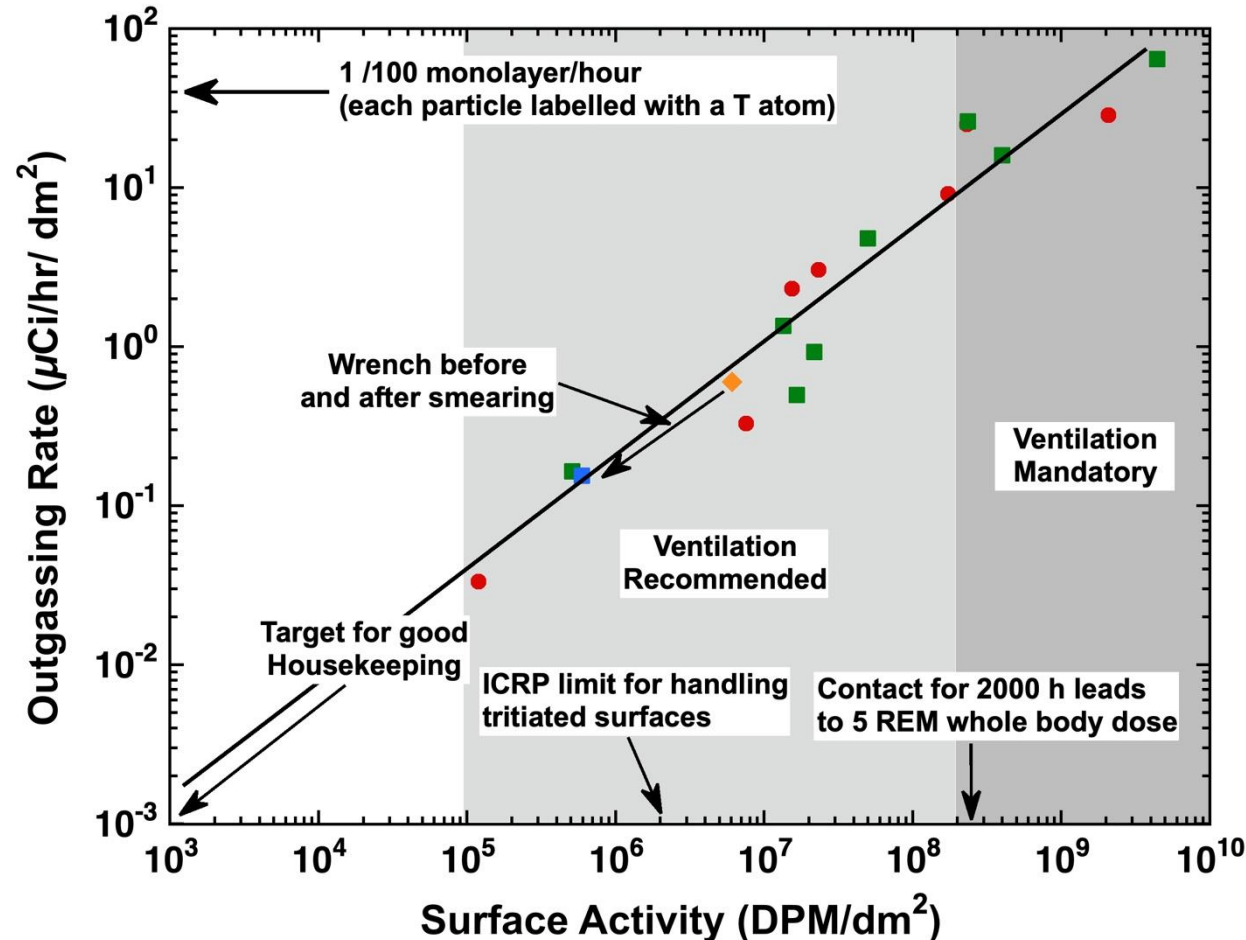
Release: 148 TBq, 5% DTO

Stability class: A (very unstable)

Inversion layer: 1 km



Chronic outgassing from tritiated surfaces at room temperature leads to the spread of contamination



- Tritium contaminated surfaces present three concerns:
 - respiratory dose
 - contact dose
 - cross-contamination

Outgassing species are 'sticky'



Response to tritium contamination of surfaces must account for regrowth

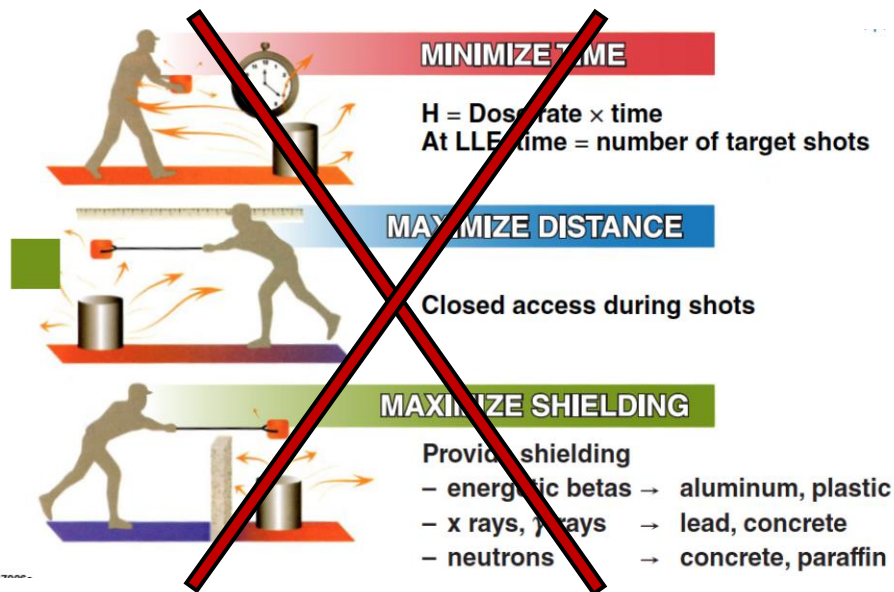
DPM/100 cm ²	Action
< 1000	• None
> 10 ³	• Establish a Controlled Surface Contamination Area (CSCA) • Decontaminate the component/area • Two surveys taken 8 hours apart to verify that the component is not contaminated
> 10 ⁵	• Decontaminate using air purges or pump/vent cycles • Monitor breathable air with portable tritium detector • Double gloves, exchange every 30 minutes • Objective is to reduce/control outgassing and not decontamination



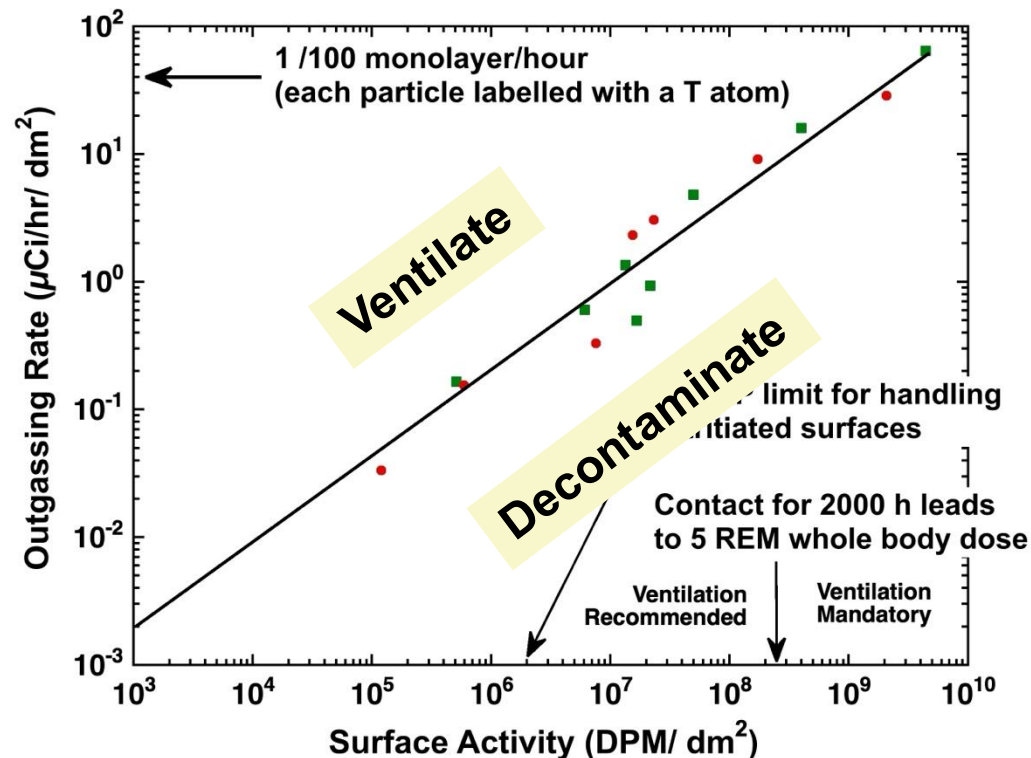
Tritium Solutions Inc.

Tritium is a diffuse radiation source. Use *ventilation* and *decontamination* to practice the **ALARA** principle: **As Low As Reasonably Achievable**.

Fixed/Activated Sources



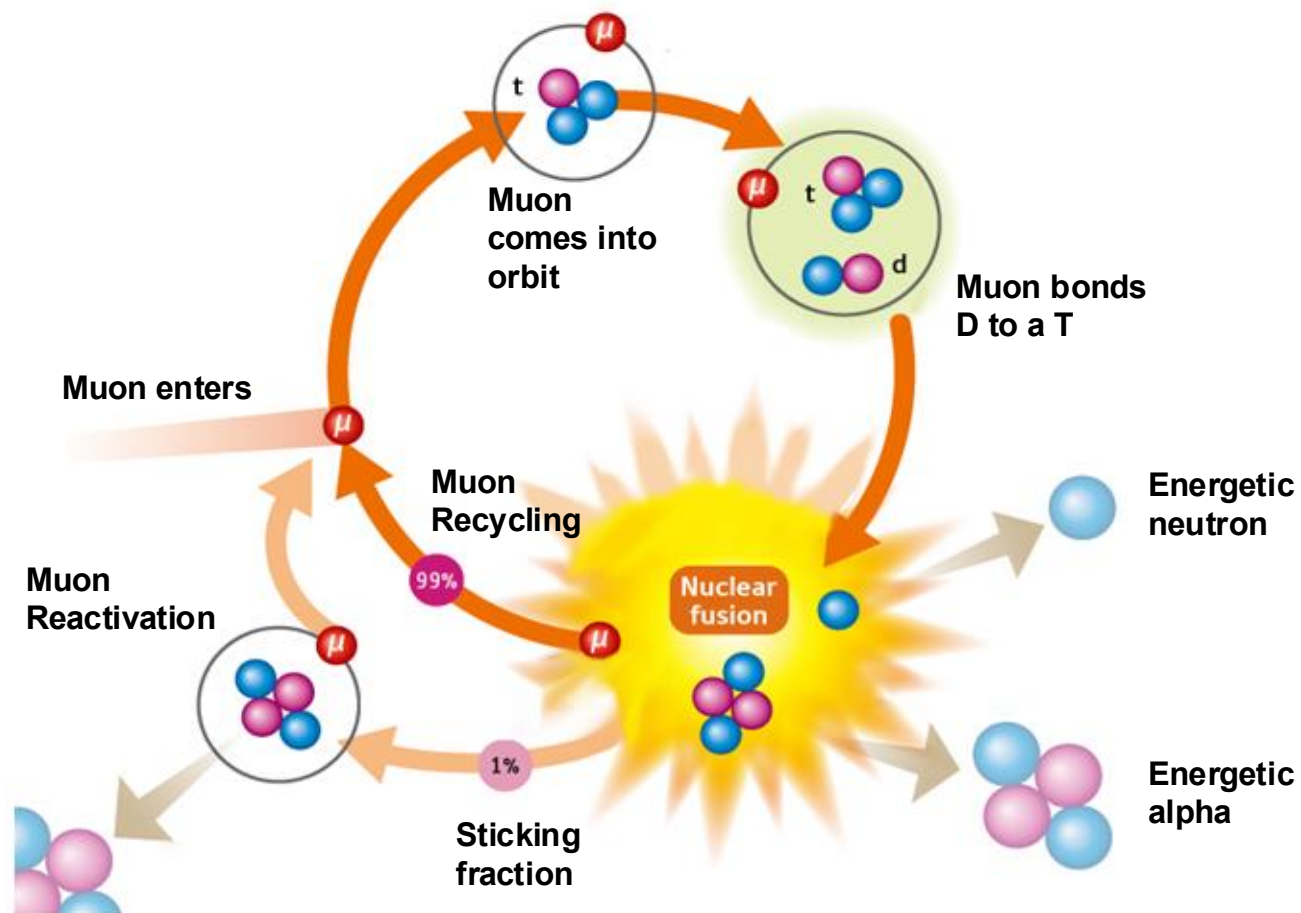
Diffuse Sources



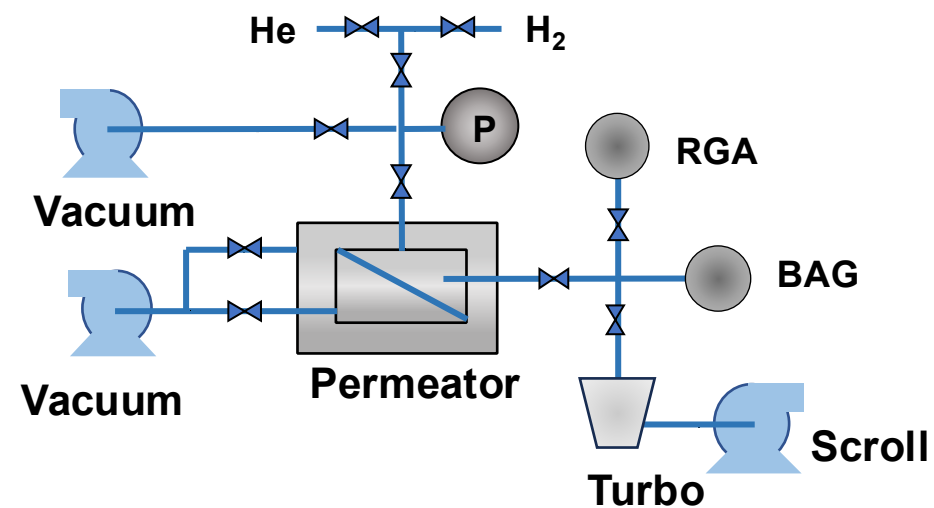
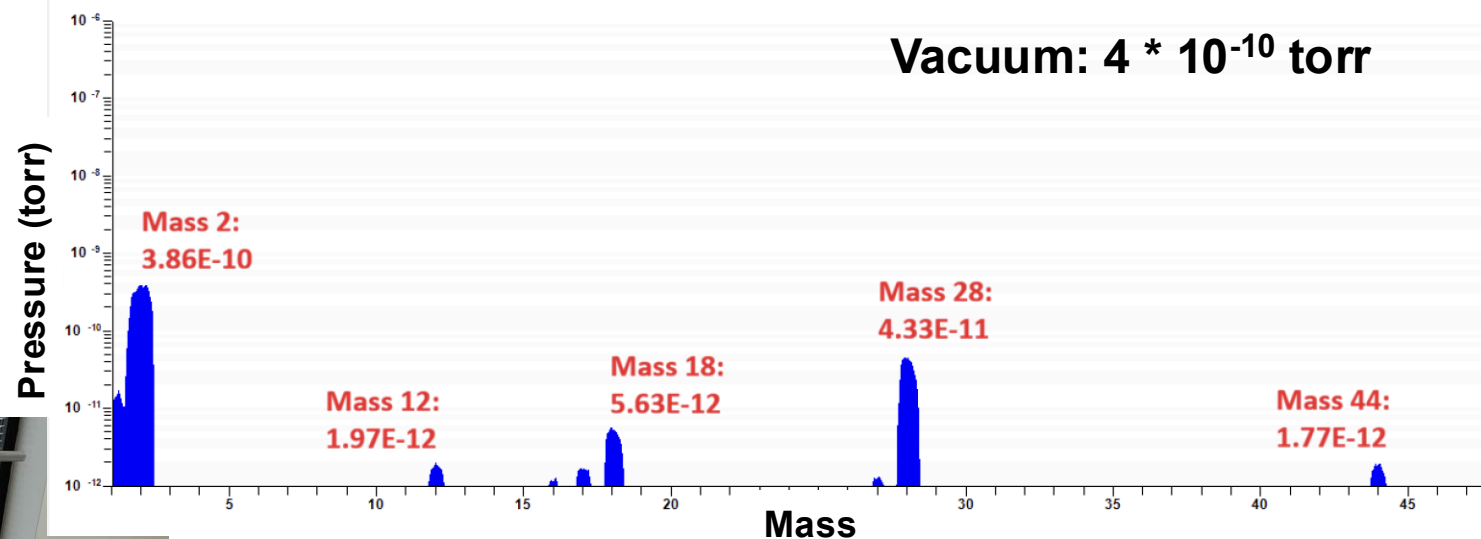
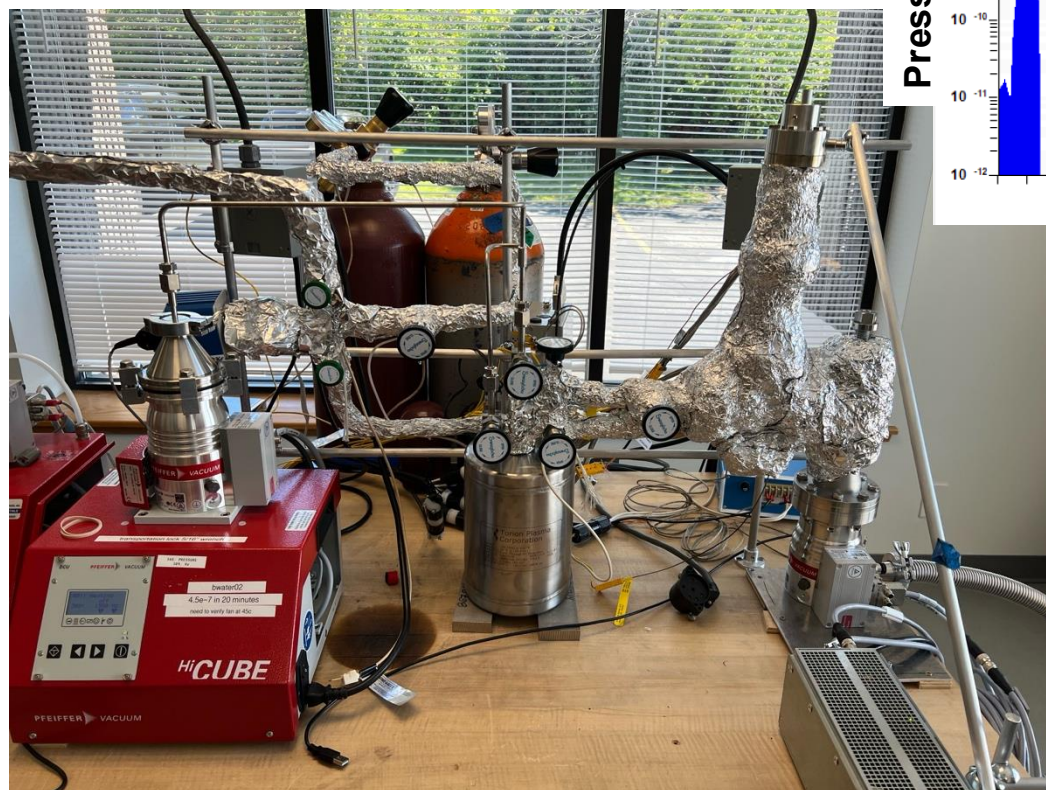
The principle of ALARA used for **Activated** sources does not apply to **Diffuse** sources



Do we lose muons to impurities?



Does H₂ (or DT) interact with stainless steel surfaces to evolve impurities?





- **Successful two-week campaigns were executed in 2024 and 2025**
 - **No emissions**
 - **No dose to personnel**
 - **No contamination of the work-space**
- **4000 Ci were deployed in 2024; a total of 10,000 Ci were deployed in 2025**
- **Improvements to reduce gaseous impurity levels into the ppb range are planned**



- **Torion Plasma Corporation**
- **Torion USA**
- **Accelaron Fusion**
- **Paul Scherrer Institute**



Thank you for your attention

Questions ????